



# perfecting the art of outdoor living.

Call: 1-844-880-6314

Showroom: 5-570 Welland Avenue St Catharines, ON L2M 5V6

Website: www.naturekast.com

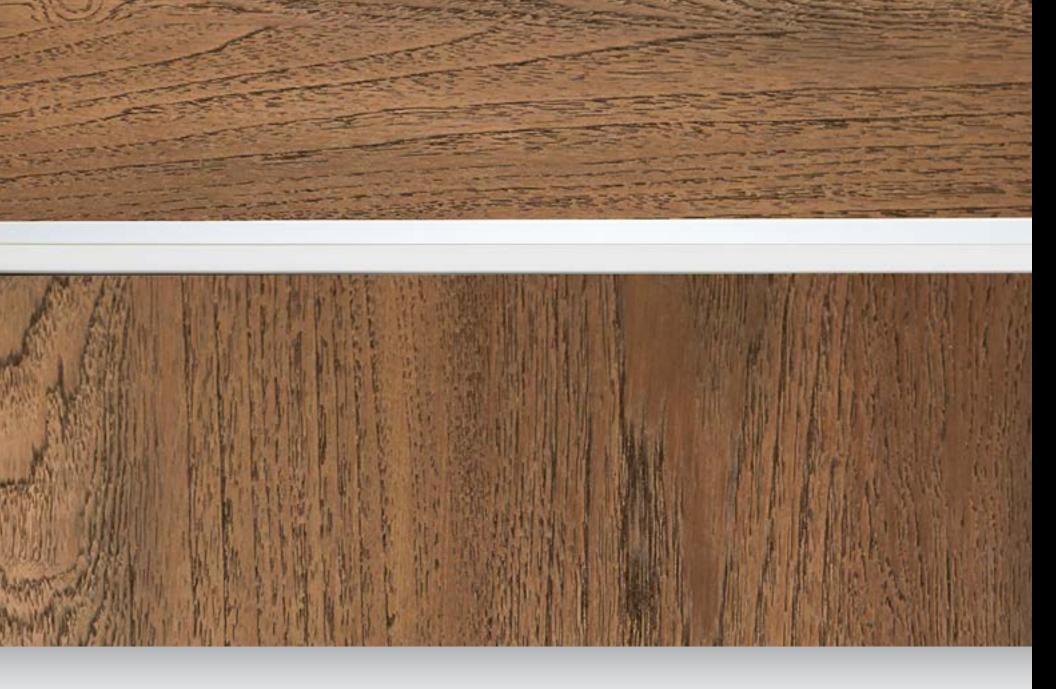




# contents

DOORSTYLES 3
FINISHES 13
SPECIFICATIONS 21
GRILL BASE CABINETS 29
CERAMIC GRILL CABINETS39
COOKTOP CABINETS45
GALLEY WORKSTATION SUITE CABINETS51
BASE CABINETS55
WALL CABINETS
TALL CABINETS73
INSERT CABINETS 75
SUSPENDED CABINETS79
TV CABINETS85
HOODS93
PANELS, FILLERS & PILASTERS 97
MOLDINGS121
ACCESSORIES & HARDWARE131
STRUCTURAL MODIFICATIONS 137
SALES RESOURCES 139
OUTSIDE THE BOX 143







door styles



# slab door / drawer

5%

DOOR STYLE FACTOR



## **Specifications**

SPECIES AVAILABLE: C CypressKast

CONSTRUCTION: 1" thick hi-density resin Slab door, with flat back

MINIMUM/MAXIMUM DOOR SIZE: Door sizes are limited based on molds available

DRAWER FRONTS: 1" thick slab with integral edge detail

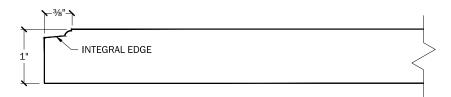
GRAIN DIRECTION, DOOR: Grain direction is vertical on doors, horizontal grain not available

GRAIN DIRECTION, DRAWER: Grain direction is horizontal on drawers, vertical grain not available

**GRAIN MATCHING:** Not available

FINISH OPTIONS: Slab doors are available with all CypressKast paint, stain & glaze and weathered finishes (see pages 14-17)

FINISHED BACK OF DOOR: Doors painted Super White will come with standard white backs, all other finishes will have black backs





# shaker door

5%

DOOR STYLE FACTOR





SPECIES AVAILABLE: C CypressKast

CONSTRUCTION: 1" thick hi-density resin Shaker door, with flat back

RAIL WIDTH: 3"W only. There are simulated miter joints in the corners

MINIMUM/MAXIMUM DOOR SIZE: Door sizes are limited based on molds available

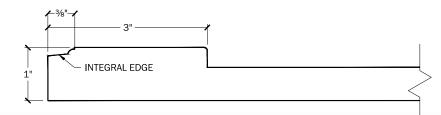
DRAWER FRONTS: 1" thick slab with integral edge detail

GRAIN DIRECTION, DOOR: Grain direction is vertical on doors, horizontal grain not available

GRAIN DIRECTION, DRAWER: Grain direction is horizontal on drawers, vertical grain not available

FINISH OPTIONS: Slab doors are available with all CypressKast paint, stain & glaze and weathered finishes (see pages 14-17)

FINISHED BACK OF DOOR: Doors painted Super White will come with standard white backs, all other finishes will have black backs









# louver door

10%

DOOR STYLE FACTOR



## **Specifications**

SPECIES AVAILABLE: CypressKast

CONSTRUCTION: 1" thick hi-density resin Slab door, with flat back

RAIL WIDTH: 3"W only. There are simulated mortise and tenon joints in the corners

MINIMUM/MAXIMUM DOOR SIZE: Door sizes are limited based on molds available

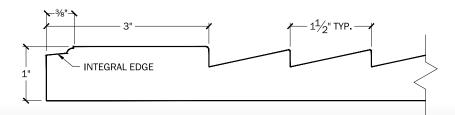
DRAWER FRONTS: 1" thick slab with integral edge detail

GRAIN DIRECTION, DOOR: Grain direction is vertical on doors, horizontal grain not available

GRAIN DIRECTION, DRAWER: Grain direction is horizontal on drawers, vertical grain not available

FINISH OPTIONS: Slab doors are available with all CypressKast paint, stain & glaze and weathered finishes (see pages 14-17)

FINISHED BACK OF DOOR: Doors painted Super White will come with standard white backs. All other finishes will have black backs





# contempo door / drawer

Aluminum 30% DOOR STYLE FACTOR

Matte Black
30%

DOOR STYLE FACTOR

Brushed Stainless 40% DOOR STYLE FACTOR

## **Specifications**

SPECIES AVAILABLE: C CypressKast and TeakKast

CONSTRUCTION: 7/8" thick hi-density resin Contempo door, with flat back

STAINLESS STEEL/ALUMINUM RAIL WIDTH: Front %"W and back 2". There are miter joints in the corners

MINIMUM/MAXIMUM DOOR SIZE: Doors are fabricated, so sizes are limited by our panel sizes

DRAWER FRONTS: 7/8" thick slab with anodized aluminum or brushed stainless steel edge detail

GRAIN DIRECTION, DOOR: Grain direction is vertical on door panel

GRAIN DIRECTION, DRAWER: Grain direction is horizontal on drawers, vertical grain not available

FINISH OPTIONS: Contempo doors are available with all paint, stain & glaze and weathered finishes (see pages 14-17)

FINISHED BACK OF DOOR: Doors painted Super White will come with standard white backs. All other finishes will have black backs





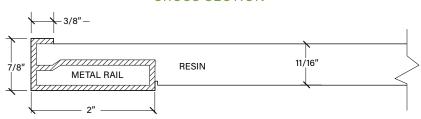






## Additional Contempo Information

#### **CROSS SECTION**



#### **CONTEMPO GRILL FRONTS:**

Contempo Grill fronts will only have the Aluminum or Stainless Steel frame on the bottom and 2 sides to make it easier to install the insulated jacket. The grill front is also attached to a 3/4" thick PVC panel, with pocket screws to facilitate simplified removal of the grill front for installation.



#### **CONTEMPO DRAWERS:**

All Contempo drawer fronts will be attached to a 3/4" PVC panel, to improve the structural integrity of our drawers.

#### **BUMPERS:**

All Contempo doors and drawers will have bumpers drilled into key areas of the cabinet face to ensure the fronts are parallel.

#### TEAKKAST RESIN PART AVAILABILITY:

Please note that the selection of panels, moldings and fillers are limited in Teak resin. Refer to our online ordering system (DealerNet) for current availability.

#### CONTEMPO CARE GUIDE AND WARRANTY:

Please refer to our DealerNet site in the Resources section (under Forms & Policies) and download the Contempo Door care guide and Contempo Door limited warranty for the aluminum & stainless frames.

# euro door / drawer



45%

DOOR STYLE FACTOR (VERTICAL)

65%

DOOR STYLE FACTOR (HORIZONTAL)

**Specifications** 

SPECIES AVAILABLE: E Euro

CONSTRUCTION: ½" thick high-pressure laminate (phenolic resin) door, with ½2" micro chamfer on an ebony colored polished edge

MINIMUM/MAXIMUM DOOR SIZE: Doors are fabricated, so sizes are limited by our panel sizes. Doors are heavy so weight limitations also apply

DRAWER FRONTS: 1/2" thick slab with micro chamfer edges

GRAIN DIRECTION, DOOR: Grain direction is vertical by default, but may be ordered horizontal

GRAIN DIRECTION, DRAWER: Grain direction is vertical by default, but may be ordered horizontal

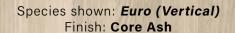
FINISH OPTIONS: Available (see pages 18-19)

FINISHED BACK OF DOOR: Same finish as the front

DOOR STYLE FACTOR: Also applies to all panels and fillers











#### Additional Euro Information



#### **EURO GRILL FRONTS:**

Euro Grill fronts will need to be machined to install the insulated jacket. The grill front is attached to the cabinet with a 3/4" thick PVC panel, and has pocket screws to facilitate simplified removal of the grill front for installation.

Table saws offer the best results and Euro grill panels should be cut with the decorative side up. To further protect the surface finish, cut on top of a protective panel. Any sharp or rough edges can be removed with sandpaper or a router. Portable circular saws or jig saws (with a blade for decorative surfaces) may also be used (cut decorative side down). Masking tape can also be used to protect the surface. For more complete machining instructions, please refer to page 27 of this catalog.

#### **EURO DRAWERS:**

All Euro drawer fronts will be attached to a 3/4" PVC panel, to improve the structural integrity of our drawers.

#### **BUMPERS:**

All Euro doors and drawers will have bumpers drilled into key areas of the cabinet face to ensure the fronts are parallel.

#### **EURO PART AVAILABILITY:**

Please note that the selection of panels, moldings and fillers are limited in Euro finish. Refer to our online ordering system (DealerNet) for current availability.

# metro door

0%

DOOR STYLE FACTOR





## **Specifications**

SPECIES AVAILABLE: M Metro

CONSTRUCTION: 3/4" thick marine grade high-density polyethylene (HDPE) door, with 1/32" micro chamfer on a smooth edge

MINIMUM/MAXIMUM DOOR SIZE: Doors are fabricated, so sizes are limited by our panel sizes.

DRAWER FRONTS: 3/4" thick marine grade high-density polyethylene (HDPE) drawer front, with 1/32" micro chamfer on a smooth edge

## GRAIN DIRECTION (IF APPLICABLE), DOOR:

Grain direction is vertical

## GRAIN DIRECTION (IF APPLICABLE), DRAWER:

Grain direction is vertical

FINISH OPTIONS: Available (see page 20)

FINISHED BACK OF DOOR: Same finish as the front

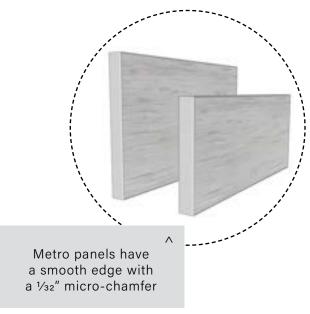






#### Additional Metro Information





#### METRO GRILL FRONTS:

Metro Grill fronts will need to be machined to install the insulated jacket. The grill front is attached to the cabinet with a 3/4" thick PVC panel, and has pocket screws to facilitate simplified removal of the grill front for installation. Grill fronts on wood grain Metro cabinets wider than 54" will have a discreet seam.

Standard woodworking tools offer the best results for cutting Metro grill panels. Cutting can leave a burr on one edge and this can be scraped off carefully with a craft knife. Sanding edges will produce a rough, matte edge. Finer grit sandpaper or steel wool is recommended to reduce this and introduce some sheen back. Portable circular saws or jig saws (with a blade for decorative surfaces) may also be used. For more complete machining instructions, please refer to page 28 of this catalog.

#### METRO DRAWERS:

All Metro drawer fronts will be attached to a 3/4" PVC panel, to improve the structural integrity of our drawers.

#### **BUMPERS:**

All Metro doors and drawers will have bumpers drilled into key areas of the cabinet face to ensure the fronts are parallel.

#### METRO PART AVAILABILITY:

Please note that the selection of panels, moldings and fillers are limited in Metro finish. Refer to our online ordering system (DealerNet) for current availability.





finishes



# choosing your finishes





NatureKast molded doors, drawers and panels are available in three distinctive finish categories to cater to the wide tastes in home decor, namely painted, weathered or stain & glaze.

Our doors are Kast from either Cypress or Teak masters and offer the characteristics of real wood without the limitations.

# cypress resin painted finish specifications

(AVAILABLE FOR SLAB, SHAKER, LOUVER & CONTEMPO DOOR STYLES)

0%

**FINISH FACTOR** 

#### **TECHNIQUE:**

A base coat of paint is applied to the treated resin door followed by an exterior grade acrylic lacquer. This is followed by a UV inhibited top coat.

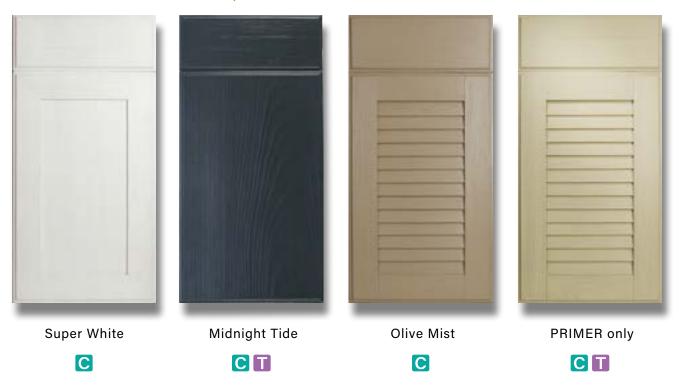
#### **DESIGN CONSIDERATIONS:**

Doors painted in Super White will come standard with a white door back, all other paint colours, stain and glaze or weathered finishes come standard with black door backs regardless of cabinet interior colour.

#### PRIMER CONSIDERATIONS:

Primed doors allow you the freedom to finish the doors in any colour you choose using a high-quality exterior latex paint.

- Exterior grade primer is applied to front & back of doors/drawers
- Edge banding matches PVC cabinet box colour



# cypress resin stain and glaze finish

(AVAILABLE FOR SLAB, SHAKER, LOUVER & CONTEMPO DOOR STYLES)



# 10%

FINISH FACTOR

## TECHNIQUE:

A base coat of paint is applied to the treated resin door followed by an exterior grade acrylic lacquer. This is followed by glazing and then a UV inhibited top coat.

## **DESIGN CONSIDERATIONS:**

The backs of all doors with Stain and Glaze finishes will come finished in black regardless of cabinet interior colour.



Raven Ash



Chestnut



Nutmeg



Walnut



Silver Birch



Espresso





# teak resin stain and glaze finish specifications

(AVAILABLE FOR CONTEMPO, SLAB, SHAKER & LOUVER DOOR STYLES)





15%

FINISH FACTOR

#### **TECHNIQUE:**

A base coat of paint is applied to the treated resin door followed by an exterior grade acrylic lacquer. This is followed by glazing and then a UV inhibited top coat. The resin is machined and bonded to the anodized aluminum/brushed stainless steel frame.

#### **DESIGN CONSIDERATIONS:**

The backs of all doors with stain and glaze finishes will come finished in black regardless of cabinet interior colour. These five colours are all available in Teak Resin in the Contempo door style. Please note that some of the catalog items are not available in Teak resin. Refer to our online ordering system (DealerNet) for current availability. Additionally, Arctic Slate and Fossil Grey are now also available in CypressKast Louver, Shaker, Slab & Contempo door styles.



<sup>\*</sup> Disclaimer: These colours are representations of our finishes and are not intended to be an exact match. Please ensure you make your final selection from actual samples.

# weathered cypress resin finish specifications

(AVAILABLE FOR SLAB, SHAKER, LOUVER & CONTEMPO DOOR STYLES)



20%

FINISH FACTOR

## TECHNIQUE:

A base coat of paint is applied to the treated resin door followed by an exterior grade acrylic lacquer. This is followed by glazing and the application of artistic faux finishes and effects. Lastly, a UV inhibited top coat is applied.

## **DESIGN CONSIDERATIONS:**

The backs of all doors with weathered finishes will come finished in black.



Weathered Dockside



Weathered Driftwood



Weathered Desert Tan



Weathered Spanish Moss



Weathered Graphite



Weathered Charcoal



# euro finish specifications

(ONLY AVAILABLE FOR EURO DOOR STYLES)



20%

WOOD DÉCOR FINISH FACTOR

#### **TECHNIQUE:**

Layers of fibers are impregnated with thermosetting phenolic resins. Surface decorative finish layers are then applied on both sides and a transparent topcoat is added to the surface layers. This is cured to enhance weather and light protecting properties. The panels are then subject to high heat and pressure to bond the material into a non-porous, homogeneous material that is dense and perfect for outdoor surfaces like our cabinetry

#### **DESIGN CONSIDERATIONS:**

Euro doors, drawers and panels are available in Wood Décors and Pure Accents with a sleek, ebony polished edge, offering a clean, contemporary look.



<sup>\*</sup> Disclaimer: These colours are representations of our finishes and are not intended to be an exact match. Please ensure you make your final selection from actual samples.

Seafoam

Pacific









**Ember Orange** 

Cobalt Blue

finishes

Midnight Blue



# metro finish specifications

(ONLY AVAILABLE FOR METRO)



# 0%

FINISH FACTOR

#### **TECHNIQUE:**

Metro doors & panels are produced from 3/4" thick high-density polyethylene (HDPE) with a textured, decorative surface on two sides and a 1/32" micro chamfer on the smooth edges. This material was developed for marine applications (UV stable, rigid and scratch resistant) making it perfect for outdoor surfaces like our cabinetry.

#### **DESIGN CONSIDERATIONS:**

Metro doors, drawers and panels are available in low sheen Wood Grain and Solid Colours with a smooth edge – offering a clean, contemporary look.



<sup>\*</sup> Disclaimer: These colours are representations of our finishes and are not intended to be an exact match. Please ensure you make your final selection from actual samples.





specifications



# pvc cabinet construction specifications

#### 1. CABINET BOX:

 Cabinet sides, top and floor are constructed with 3/4" thick, 100% closed cell PVC (available in white or black) using adhesive with weld-like bonding and screws

## 2. CABINET TOP:

 Wall and tall cabinets have a full PVC top. Base, grill base and burner base cabinets have <sup>3</sup>/<sub>4</sub>" x 4 <sup>1</sup>/<sub>4</sub>" PVC crosspieces fastened in place between the cabinet sides

#### 3. CABINET BACK:

All cabinets have a ¾" thick PVC back

#### 4. SHELVES:

 Shelves are ¾" thick PVC. There is continuous shelf hole drilling in 32mm (~1¼") increments. Shelves in base cabinets are 16" deep. Shelves in wall and tall cabinets are full depth. The shelves are held in place with a metal pin and a removable white "V" shaped shipping retainer

#### 5. DRAWER BOXES

 Standard drawer boxes are constructed with ½" PVC sides and back with a ¾" PVC floor. Full extension soft-close stainless steel side mount slides are used

#### 6. DOOR HINGES

 Hinges are soft-close stainless steel 110° concealed hinges with 6 way adjustment

#### 7. FINISHED ENDS:

 Finished ends can be purchased loose or factory applied. Finished end panels are the thickness of the species panel, which adds to the overall width of a cabinet

#### 8. EDGE TAPE:

 A closely matching PVC edge tape is applied to the front edges of the cabinet sides, top and bottom edges

#### 9. TOE KICK:

 All base & tall cabinets are constructed on adjustable leg levelers secured behind a 2 ½"H PVC skirting

#### **CUSTOMIZATION**

The only customization options for NatureKast® cabinetry are indicated in our modification section. Cabinet depth modifications are available. Cabinet width and height increase or decrease modifications are NOT available.





# cabinet standards



#### **GENERAL SPECIFICATIONS:**

NatureKast® manufactures our cabinet boxes using ¾" PVC. This PVC MUST be 100% covered by our doors and panels (when placed in direct sunlight) to protect the PVC parts from warping from the high temperatures of direct sunlight, as well as colour bleaching on the black PVC in direct sunlight. Failure to cover our PVC components will not be covered by our warranty. The tops of PVC cabinet boxes must be covered from direct sunlight before counter tops are installed.

#### **CABINET SIZES:**

Available in sizes listed only. To increase the depth of a cabinet, modification charges will apply. See modification section for up-charges.

#### **DIMENSIONAL TOLERANCES:**

Both black and white cabinet constructions are manufactured using PVC components. This PVC is rigid and is not subjected to the same expansion and contraction issues as wood products, therefore the tolerance for both black and white PVC is  $\pm \frac{1}{16}$ . All cabinet construction types will have a  $\pm \frac{1}{32}$  height tolerance. All cabinetry will have the floors and cabinet tops flush (in the vertical direction) with the cabinet sides. The floors will be flush with the cabinet sides, or inset up to a maximum of the thickness of any applied edge tape.

MINIMUM CABINET WIDTH: With doors: 9"W based on the minimum width of available door styles. With drawers: 12"W.

MAXIMUM CABINET WIDTH: To be warrantied, the maximum width of a specific cabinet type is the width listed as the largest available.

MINIMUM HEIGHT: With doors: 18"H.

MAXIMUM HEIGHT: 90"H (plus adjustable leg levelers). This is a tall cabinet with 3 - 30"H doors.

#### STANDARD CABINET DEPTHS (DEFAULTS):

Wall cabinets: 12"D | Base cabinets: 24"D | Grill base cabinets: 28"D | Burner base cabinets: 24"D | Wall depth tall cabinets: 12"D |

Base depth tall cabinets: 24"D

#### STANDARD CABINET HEIGHTS (PLUS ADJUSTABLE LEG LEVELERS):

Grill cabinets: 30"H | Base cabinets: 30"H | Tall cabinets: 90"H

MINIMUM DEPTH: With hinges: 5"D with cabinet back, 4"D with no back.

MAXIMUM DEPTH: 32"D. When the depth is increased for cabinets with drawers and/or roll out drawers, the drawer box depth remains 550mm (approx. 22") regardless of cabinet depth.

#### **FINISHED ENDS:**

NatureKast® provides finished ends as an applied panel, subject to additional up-charges. These panels will be applied during manufacturing and will add ¾" to the width of the cabinet per finished side for resin and Metro panels and ½" per finished side for Euro panels.

#### TOE KICK:

NatureKast® provides PVC leg levelers that are adjustable from 4"H to 7 ½"H. We also offer door matching toe kick planks in heights of 5", 6" or 7"H (species dependent) and species-specific lengths which can be cut on site to level against concrete floors and decks.

#### **CABINET EDGES:**

Cabinet edges (side, top, bottom and any fixed floors) are edged with a close matching PVC edge tape. Shelves have a sealed edge, which will match the interior of the cabinet – black or white.

GRILL CABINETS: The front and back stretchers of grill cabinets wider than 30" will be reinforced with 2 aluminum L-profiles for additional strength.



# door & drawer standards and pricing explanation

#### Door & Drawer Standards

#### **REVEALS:**

Our door and drawer sizes are approximately 1/8" less in width and in height, but these can vary depending on the tolerances listed above. We position the fronts so that there is a 1/8" reveal at the top of the cabinet, 1/16" reveal on each side and zero reveal on the bottom of each cabinet.

#### **DIMENSIONAL TOLERANCES:**

#### Resin doors

Our doors and drawers are constructed using durable high density resin. Each door or drawer is created using a specific size mold. The width, height and thickness of the fronts can vary (although this is not common) from door to door and drawer to drawer up to 3/16". This is not a warranty issue.

#### Euro doors

Our Euro doors and drawers are constructed using durable high pressure laminate (HPL). Each door or drawer is cut from a large sheet, and an ebony coloured edge profile is left polished and has a 1/32" micro chamfer.

#### Metro doors

Our Metro doors and drawers are constructed using rigid marine grade high-density polyethylene (HDPE). Each door or drawer is cut from a sheet and finished with a smooth edge, colour-matched core and a 1/32" micro chamfer.

#### **Drawer Box Standards**

#### **GENERAL CONSTRUCTION:**

Our drawer boxes are constructed using ½" PVC for the sides, front and back with ¾" thick bottoms. The top edges of the drawer boxes are eased and sealed. We use 22"D, 35kg (77lb) capacity full extension soft-close stainless steel drawer tracks for all standard drawers. There are 2 drawer box heights, 4"H for top drawers and 8"H for deep drawers.

#### SLIDE OUT TRAYS:

Our slide out trays are constructed using ½" PVC for the sides and back with ¾" thick scooped front and bottoms. The top edges are eased and sealed. We use 22"D, 35kg (77lb) capacity full extension soft-close stainless steel drawer tracks. Slide out trays are either 4"H or 8"H.

## Pricing

#### PRICING EXPLANATION:

The prices listed in this catalog are subject to door style up-charges and finish up-charges in the following manner:

- Cabinets with doors will have the door style and finish up-charge applied
- Cabinets without doors will only have the finish up-charge applied
- Finished items that are not doors such as fillers, pilasters, moldings etc., will only have the finish up-charge applied, except for Euro panels which always also have the door factor due to finishing required
- Unfinished items such as waste bins, tray dividers, slide-out trays etc., will have neither the door style nor the finish up-charge applied

While great care has been taken to ensure the accuracy of this Catalog, NatureKast® does not guarantee the product prices, specifications and or graphics as they may contain technical inaccuracies or typographical errors. NatureKast® also reserves the right at any time to correct errors and adjust prices to account for circumstances beyond our control.

# general design considerations



Designing an outdoor kitchen is very different to designing an indoor kitchen. Priorities change when planning storage areas and placement of appliances. There are more safety requirements to consider with the high BTU grills and burners. Ventilation can be critical to the design so as to prevent outdoor gatherings from being smoked out. The following is a list of points to design a safe, efficient and attractive outdoor kitchen:

- NatureKast® and real wood kitchens require the grill to have an insulation jacket (zero clearance kit) and most grill manufacturers provide them. If you build a
  non-combustible liner out of Dura-rock or another non-combustible material, it will void your warranty with the manufacturer
- From our experience, the cut-out specifications for insulation (zero clearance) jackets can require the grill base to be anywhere from 6" to 12" wider than the grill. It is absolutely essential to consult your grill manufacturers' specifications when selecting an appropriate grill cabinet size to properly house the grill and insulation jacket
- Grills normally require a minimum of 3" behind the grill to open the lid against a wall. The majority of grills require a total of 27" depth. NatureKast® offers posts and pilasters to finish the extended sides of the grill when bumped out to 28". If you are using a panel to cover the exposed sides, allow for 3/4" for each panel
- Keep a minimum of 6" between side burners and grills. Design side burners opposite the rotisserie motor on the grill
- Keep fryers a minimum of 12" from any open flame burners or grills. Flames can ignite fryers in high wind situations
- If the outdoor kitchen is under cover and does not have good cross ventilation, an exhaust hood will be required to prevent smoke from collecting in the kitchen and entertainment areas. Hoods comprise three main parts: the liner, the hood insert and the blower. The liner is a stainless steel ceiling with a cut out into the bottom hood which should be at least 4" deep to trap the smoke to be dispersed. The hood insert is the part containing the filters and light and is connected to the blower. The blower, which should be a minimum of 1000 CFM, can be located on the insert or can be used in a remote location that has access, such as an attic, exterior wall or on the roof (to keep the noise of the blower out of the cooking area). Remote switches are available for blower and lights; to prevent reaching over a hot grill to turn on lights or blower
- Hoods are normally installed 36" above the cooking surface. This distance is required for hoods built with combustible materials; however, consult your local building codes for specific rules
- A higher BTU is required when designing a burner for seafood boils, or for deep frying. These burners are wider than the standard side burners and are called power burners due to their high BTU rating. Tall pots are used for this type of cooking so a lower cabinet allows easier access to the top of the pot. NatureKast® offers a 30" wide power burner base that is only 28 ½" tall. If the power burner is to remain at the same height, NatureKast® offers two 24" wide burner bases that will work with most power burners. The granite, or any non-combustible materials, must be used on either side that is lowered. Check specifications on burners to determine the distance to the non-combustible sides and back when lowering a burner
- Ceramic grills are becoming more and more common and can be built into the cabinets. The most common ceramic grills require a full 10" clearance (double check this dimension with the specific grill size) behind the grill for the ceramic dome lid to open. With 22" being the most common ceramic grill width, the cabinet will need to be approximately 34" deep (again double check this dimension with the specific grill size). Determine if this space allows this depth in your plan. Ceramic grills can be built into a lowered cabinet for the cooking grate to be a comfortable height. Use a minimum of 27" width for dropping a ceramic grill in the design. Adjoining 24" deep cabinets can be pulled to 34" to eliminate the deep step out of the ceramic grill cabinet. If there is not enough space to pull the cabinets out, NatureKast® has created the first bowed front ceramic grill cabinet that allows the drop-down ceramic grill cabinet to be a standard 24" deep to match adjoining bases and bows out to 34". This bowed unit allows for proper depth and height of the ceramic grill. The bowed cabinet also adds a unique design element to the plan. A non-combustible counter is required on the lower bowed base platform
- When designing islands or peninsulas that are not attached to walls, it is recommended that you order 7" x 96" PVC planks to make a toe kick assembly. This replaces the adjustable leg levelers and allows installers to secure the toe kick frame to the floor. Another option is to set the island or peninsula using the adjustable leg levelers. PVC bracing can be added to secure cabinetry to the floor. Bracing can be trimmed-to-fit and glued to the bottom of the cabinet. This is not necessary when cabinets are secured to a wall



# installation

Working with NatureKast® cabinetry is something many cabinet installers may not have experienced. The following information provides guidelines when working with PVC, resin, phenolics and HDPE:

#### **GENERAL INSTALLATION GUIDELINES**

- Machining should only be done by a machining or construction professional using proper equipment
- Use stainless steel screws and washers for installation and hardware
- Grill panels are loosely attached, so they may be removed in order to trim and fit to the grill. Reattach the trimmed grill panel to the PVC cleats and stretcher using the supplied pocket screws

#### **PVC BOXES AND PARTS**

- Bonds with clear PVC cement to create a strong bond in minutes
- Very easy on tools. Saws and machines similar to MDF with smooth, non-splintered, chip free cuts
- Cleans with soap and water. Use denatured alcohol for greasy spots
- Use PVC planks and panels for blocking void corners for counter tops, L-shape bracing between adjustable leg levelers and for miscellaneous blocking
- All cabinet backs are 3/4" PVC. No nailers are required. Screws will hold anywhere on the back panel when attaching to walls or other fixed structures.
- Washers are recommended for wall cabinets and applications that don't require counter-sinking of the screw head
- Bases come with adjustable leg levelers, making installation easy on sloped floors. These are installed at NatureKast® so no measuring is required for leg placement
- · For convenience, use our PVC toe kick skirting surrounding the leg levelers to attach the toe-kick below the cabinets

#### HI-DENSITY RESIN

- Use Gorilla glue to adhere resin to resin
- Use polyurethane adhesives to adhere resin to PVC. We recommend NP1 or PL Premium for this purpose
- Resin wood and stone products clean with denatured alcohol
- Touch-up for scratches or small chips is the same procedure as touch ups for real wood products. NatureKast® offers touch up kits for all finishes
- Resin cuts much easier than wood and is easy on tools. Blades last much longer due to this resin material
- Resin fillers come attached to PVC backers. Attach fillers with PVC backer flush with front of cabinet box. Fillers are very easy to scribe to non-plumb walls
- Hardware bolts need to go through resin wood drawer fronts and PVC drawer box to be secure. Use stainless steel bolts and washers

#### HIGH-PRESSURE LAMINATE (EURO)

- Working with HPL is comparable to machining high quality hardwood. Carbide tipped tools (for metal working) are recommended
- Use outdoor panel adhesives to adhere Euro doors, drawers and panels to PVC. More info is on the next page
- Do not use abrasive cleaning agents. If required, Euro can be cleaned with citrus-based household cleaners

#### HIGH-DENSITY POLYETHYLENE (METRO)

- HDPE machines similarly to MDF. Use regular woodworking tools for best results
- Mechanical fasteners are recommended as Metro panels will not bond with regular construction adhesive
- Specific HDPE adhesives are available
- HDPE can be cleaned using a mild detergent and dried with a soft towel
- Do not paint or stain HDPE the surface resists adhesion to most regular paint and adhesives

# working with our Euro HPL panels



This guide is intended to provide some more general information as to the intricacies of working with our Euro doors and panels.

#### **IMPORTANT NOTE:**

- While Euro panels will withstand the harshest weather conditions, the material **can expand and contract very slightly**, depending on humidity. This variance is only **0.021" per linear foot** (measured outwards from a central point in the panel). Please factor this into the design when installing Euro cabinetry. There is no expansion in thickness
- Please factor this expansion when producing butt joints with Euro panels. A 1/8" gap is recommended between larger panels
- The surface of Euro panels has been cured to produce a ultra tough surface, which will dull kitchen knives if used as a cutting surface. While this fact remains, Euro panels should not be stored directly on top of other Euro panels as the faces on these tough surfaces can scuff each other, similar to diamonds cutting other diamonds. When handling, panels should be lifted where possible rather than sliding on the decorative surface.

#### SAWING

- Euro panels can be cut on stationary circular saws, portable circular saws or jig saws using carbide tipped blades
- Cut at 23 72 ft/min. Cutting too fast or too slow can result in the surface colour changing due to excessive heat. The discoloured surface can be routed/sanded off, but cutting at the correct speed can prevent this
- Entering tooth should be at the decorative side of the Euro panel. Circular saw blades should be set at a height of at least double the panel thickness.

#### **FINISHING**

• Cut edges are dangerously sharp and need to be eased. We recommend routing the edges or breaking the edge with sand paper.

#### **DRILLING**

Use a carbide-tipped HSS-drill with a top angle of 60-80°.

#### **FIXING**

- Stainless steel screws offer the most secure way of attaching Euro panel/fillers/overlay doors to our cabinetry, but allow for panel expansion
- Carefully drill a pilot hole first. Stainless steel self tapping screws are a good option as Euro panels produce a fine thread and can be tapped.

#### **BONDING**

- Do not try to bond in rain or high humidity. Both surfaces should be clean and dry
- For additional adhesion, the back of the panel may be roughened with sandpaper to ensure the adhesive bonds well to the surface
- The Euro panel must be dry, clean and free from dust and grease
- Clean the surface of the Euro panel well with denatured rubbing alcohol. Wipe off with paper tissue or a clean, lint-free cloth. Allow alcohol to dry fully
- Once the Euro surface is prepared, apply a thin layer of adhesive across the surface of the panel and clamp for up to 24 hours. We recommend Tweha PanelMate adhesive, SikaTack panel adhesive or Simson PanelTack. Adhesive will skin in about 10-15 minutes, but it is important to clamp the piece until the adhesive has properly cured to prevent the panel from shifting/sagging due to the heavy weight of the panels
- Apply between+5°C and +30°C
- Adhesives can typically operate between -40°C (-40°F) to 90°C (194°F)
- For certain applications requiring immediate fixing, Tweha tape or Sika Fixing Tape could be applied between lines of adhesive, but this will result in a 1/8" standoff between the surface substrate and the Euro panels



# working with our Metro HDPE panels

Below you will find general guidelines for working with our Metro doors and panels.

#### **GENERAL CONSIDERATIONS:**

- Do not paint or stain HDPE the surface has very low surface energy and resists adhesion to most regular paints and adhesives
- HDPE can be cleaned using a mild detergent and dried with a soft towel or chamois
- While HDPE is resistant to harsh chemicals, most stains can be removed simply with regular household cleaning products
- A soft bristle brush can be used for hard-to-clean spots

#### **SAWING**

- Cutting a test piece prior to production is recommended
- Standard woodworking tools offer the best results for cutting Metro panels
- Carbide tipped tools are recommended
- CNC routers can achieve a very smooth edge, but table saws, radial arm saws, panel saw, band saws or jig saws (with a blade for decorative surfaces) may also be used
- Tools should be sharp to ensure adequate chip removal, which helps eliminate heat build-up
- Dull tools or an improper feed rate can lead to rough edges and heat build-up to the point where the chips start to melt and refuse
- Cutting can leave a burr on one edge and this can be scraped off carefully with a craft/box knife

#### **FINISHING**

- After cutting, the edges should be broken with a micro chamfer as cut material can be sharp. Sanding Metro edges will produce a rough, matte edge. Finer grit sandpaper or steel wool is recommended to reduce this and introduce some sheen back
- An iron and parchment paper can help get more sheen back on the sanded edges

#### **DRILLING**

Use a carbide-tipped HSS-drill with a top angle of 90-110°, together with a peck drilling technique to reduce chip wrap on the drill bit

#### **FIXING**

- Stainless steel screws or nails/staples may be used to fasten HDPE material: pre-drilling is typically unnecessary
- Threaded inserts may also be used, but the holes should preferably be drilled 1" from the edge of the material

#### **BONDING**

- HDPE is difficult to bond due to the low surface energy (slippery surface). For this reason, HDPE will NOT bond with regular construction adhesive
- When bonding HDPE to PVC or HDPE to HDPE, we recommend 3M's DP-8010NS or B-45 (from Reltec IIc). Both are two-part adhesives, which have been specifically formulated for HDPE and bond well to PVC and other materials without requiring surface treatment
- HDPE may also be welded to HDPE using a variety of techniques like hot gas welding, notch welding, bend welding or extrusion welding but these techniques require special equipment and expertise





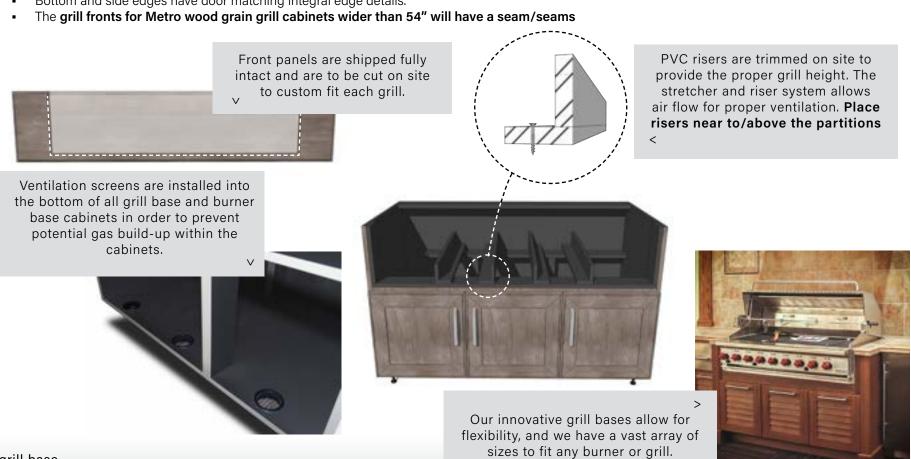
grill base cabinets



# grill base specifications

NatureKast® grill and side burner bases range in size options from 15" to 90" wide and are constructed from ¾" black or white PVC panels that are 100% closed cell, making them completely weatherproof.

- These grill bases should be ordered according to the size of your grill and insulation jacket. If we do not offer the exact size, please choose the next size up. Our grill bases come standard at 28" deep for proper distancing, allowing lids to open unhindered. Our burner bases are 24" deep
- Insulated jackets are required with our cabinetry. Note: Basic rule of thumb is to add 6" to the width of the grill in your design to allow for the jacket. Some manufacturers (such as Lynx) require the use of oversized jackets with their grills. Please be sure of the manufacturer's specified cut-out size before ordering your cabinet
- Cabinet gables have grill front mounting cleats (3/4" thick) to allow for easy installation of the grill fronts. Please factor this into your choice of cabinet size
- The **available cut-out width** for the insulated jacket is as follows: **cabinet width 1**½" (for the gables)  **1**½" (for the grill front mounting cleats)
- The lower stretchers of grill cabinets with doors 21" or wider will be reinforced with 2 aluminum L-profiles for additional strength
- All grill base cabinets have a second upper stretcher to support grills. These can be removed, if extra depth is required
- Grill panels will match door thickness and are easily cut on site to fit each grill. All grill bases come with solid grill panels
- In most cases a standard **propane tank** can be tilted and inserted into our standard grill or we also offer propane pull-outs with larger door
- Standard grill cabinets are 30"H plus an adjustable leg leveler (standard toe kick is 4 ½"H)
- Bottom and side edges have door matching integral edge details.



# standard grill base cabinets



2 Doors



# CTEM

item-code

GB2728-2

GB3028-2

GB3628-2

GB3928-2

GB4228-2

# Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 1/8"H
- Panel can be cut on site to fit individual grills
- Doors are 17 1/8"H

#### Partition:

Cabinets 36"W and wider will have a centered interior mini partition between the butt doors

## 2 Doors with XL Grill Front



\* XL has extended front panel for grill with larger control panel



item-code

\*GBXL3628-2

\*GBXL4228-2

## Design Considerations:

- Cabinet is 28" deep
- Front panel is 17 1/8"H for extra large control panels
- Panel can be cut on site to fit individual grills
- Doors are 11 1/8"H

#### Partition:

Cabinets will have a centered interior mini partition between the butt doors

#### 3 Doors





GB4528-3

GB4828-3

GB5428-3

GB6328-3

## Design Considerations:

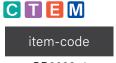
- Cabinet is 28" deep
- Front panel is 11 %"H
- Panel can be cut on site to fit individual grills
- Doors are 17 1/8"H

#### Partition:

- Cabinets will have a partition separating the left door and butt doors
- 54"W & 63"W cabinets will have a mini partition between the butt doors

#### 4 Doors





GB6028-4

GB7228-4 GB8428-4

**Design Considerations:** 

- Cabinet is 28" deep
- Front panel is 11 1/8"H
- Panel can be cut on site to fit individual grills
- Doors are 17 1/8"H

## Partition:

- Cabinets will have a centered interior partition separating the 2 sets of butt doors
- 72"W & 84"W cabinets will have a mini partition between the butt doors













# grill bases with drawers

2 Drawers





item-code

GB2D3628 GB2D4228

Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 %"H
- Panel can be cut on site to fit individual grills
- Drawers are 17 1/8"H Partition:
- There is a partition separating the drawers

2 Drawers with XL Grill Front



\* XL has extended front panel for grill with larger control panel



item-code

\*GB2DXL3628-2

\*GB2DXL4228-2

## Design Considerations:

- Cabinet is 28" deep
- Front panel is 17 1/8"H for extra large control panels
- Panel can be cut on site to fit individual grills
- Drawers are 11 1/8"H Partition:
- There is a partition separating the drawers

2 Left Drawers & 1 Door





item-code

GB2D1D3628L

GB2D1D4228L

## Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 1/8"H
- Panel can be cut on site to fit individual grills
- Door is 17 1/8"H
- Upper drawer is 5 1/8"H
- Lower drawer is 11 1/8"H

# Partition:

There is a partition separating the door and drawers

## 2 Right Drawers & 1 Door





item-code

GB2D1D3628R

GB2D1D4228R

## Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 %"H
- Panel can be cut on site to fit individual grills
- Door is 17 1/8"H
- Upper drawer is 5 1/8"H
- Lower drawer is 11 7/8"H Partition:
- There is a partition separating the door and drawers



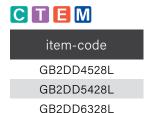






#### 2 Left Drawers & 2 Doors





# Design Considerations:

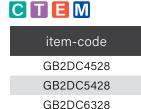
- Cabinet is 28" deep
- Front panel is 11 <sup>7</sup>/<sub>8</sub>"H
- Panel can be cut on site to fit individual grills
- Doors are 17 ½"H
- Upper drawer is 5 ½"H
- Lower drawer is 11 ½"H

#### Partition:

- There is a partition separating the drawers and butt doors
- 54"W & 63"W cabinets will also have a mini partition between the butt doors

## 2 Center Drawers & 2 Doors





# Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 %"H
- Panel can be cut on site to fit individual grills
- Doors are 17 ½"H
- Upper drawer is 5 ½"H
- Lower drawer is 11 ½"H

#### Partition:

There are two partitions separating the doors and drawers

## 2 Right Drawers & 2 Doors



## Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 ½"H
- Panel can be cut on site to fit individual grills
- Doors are 17 1/8"H
- Upper drawer is 5 ½"H
- Lower drawer is 11 ½"H

#### Partition:

- There is a partition separating the drawers and butt doors
- 54"W & 63"W cabinets will also have a mini partition between the butt doors



#### 4 Drawers





## Design Considerations:

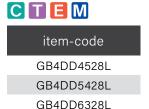
- Cabinet is 28" deep
- Front panel is 11 1/8"H
- Panel can be cut on site to fit individual grills
- Upper drawers are 5 1/8"H
- Lower drawers are 11 1/8"H

#### Partition:

There is a partition separating the two sets of drawers

#### 4 Left Drawers & 1 Door





## Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 1/8"H
- Panel can be cut on site to fit individual grills
- Door is 17 1/8"H
- Upper drawer is 5 1/8"H
- Lower drawer is 11 %"H

#### Partition:

There is a partition separating the sets of drawers and the door & drawers

# 4 Right Drawers & 1 Door



## Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 1/8"H
- Panel can be cut on site to fit individual grills
- Door is 17 1/8"H
- Upper drawer is 5 1/8"H
- Lower drawer is 11 1/8"H

#### Partition:

There is a partition separating the sets of drawers and the door & drawers











### 4 Equal 9"H Drawers





GB4EQDR60

### Design Considerations:

- The 60" wide cabinet has four drawers
- Cabinet is 28" deep
- Front panel is 11 <sup>7</sup>/<sub>8</sub>"H
- Panel can be cut on site to fit individual grills
- Drawers are 9"H
- The middle stretcher is reinforced with 2 aluminum L-profiles for additional structural strength

### Partition:

 There is a full-depth vertical partition between the drawers

# 6 Equal 9"H Drawers C T E M

item-code GB6EQDR90

### Design Considerations:

- The 90" wide cabinet has six drawers
- Cabinet is 28" deep
- Front panel is 11 %"H
- Panel can be cut on site to fit individual grills
- The middle stretcher is reinforced with 2 aluminum L-profiles for additional structural strength
- Drawers are 9"H

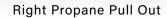
### Partition:

• There are full-depth vertical partitions between the drawers



# grill base with propane pull out

Left Propane Pull Out









### Design Considerations:

- Cabinets are 28" deep
- Front grill panel is reduced in height to 9 \( \frac{7}{8} \)" to allow for the taller doors that are required for the propane tank pull out
- Check the height specifications on the grill insulation jacket to make sure it will fit
- Doors are 19 %"H (19 %"H clearance needed for the propane tank)
- Panel can be cut on site to fit individual grills
- Propane slide out is a 3/4" thick cabinet line match PVC tray, with a routered hole capable of accepting bottom flange of standard 20 lbs BBQ propane tank. Standard propane tanks are ±17 3/4"H
- Please check grills specs for gas outlet side, in order to determine the best side for the pull out

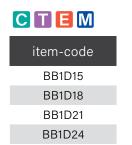
### Partition:

There is a partition separating the doors for all cabinet sizes

# burner base cabinets

1 Drawer Burner Base





### Design Considerations:

- Cabinets are 24" deep
- Front panel is 11 1/8"H
- Panel can be cut on site to fit individual arills
- Drawer front is 17 %"H

### 2 Drawer Burner Base





- Cabinets are 24" deep
- Front panel is 11 1/8"H
- Panel can be cut on site to fit individual grills
- Upper drawer front is 5 1/8"H
- Lower drawer front is 11 7/8"H









### 1 Door Burner Base



### Design Considerations:

- Cabinets are 24" deep
- Front panel is 11 1/8"H
- Panel can be cut on site to fit individual grills
- Door is 17 ½"H

### Burner Base Drop Down



\* This cabinet is 24"H plus toe-kick



item-code

BBDD15

BBDD18

BBDD24

BBDD27

BBDD30

### Design Considerations:

- Cabinets are 24" deep
- Front panel is 11 ½"H
- Panel can be cut on site to fit individual grills
- Drawer front is 11 7/8"H

# warming drawer

Warming Drawer Grill Base





item-code

GBWD3628

GBWD4228

GBWD4528

### Design Considerations:

- Cabinet is 28" deep
- Front panel is 11 1/8"H
- Panel can be cut on site to fit individual grill and warming drawer
- Lower front is 17 ½"H
- Comes with 3 risers/ stretchers for grill and 3 for warming base to properly position appliances
- Partition ships loose

# grill accessories



Organizer Pull Out





item-code

GBOPO924(L,R)

- Cabinet is 24" deep
- Comes with 7 hooks included
- Polyethylene structure with full access stainless steel slides
- 100lb weight capacity
- Organizer unit is only available in white







ceramic grill cabinets

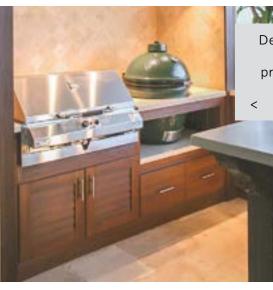


# ceramic grill cabinet specifications



Nature Kast® has introduced the first bowed front ceramic grill that allows your base cabinetry to be the standard 24" depth and projects the grill out to allow clearance.

- Normally, ceramic grill cabinets are 30" 32" tall (including counter tops) for comfortable grilling height. The problem is your counter top height is then too low for cutting and preparing food. With the new suspended ceramic grill by PatureKast the counter top can be a standard kitchen height and the grill is adjusted to the perfect height
- Create your own look and style using our suspended ceramic grill cabinet between panels, posts, or cabinets
- When installing the countertop, please consult the ceramic grill manufacturer's air clearance gap required to countertop. Typically please allow 1 2" of air space between the ceramic grill and the countertop to prevent heat transfer
- Ceramic grills can require up to 10" clearance for the ceramic dome lid to open when the cabinet is against the wall
- All ceramic grill cabinets will require a non-combustible lower deck for the grill to sit on. We recommend the same material as the counter top
- Ceramic grills are available in a variety of sizes. Please specify the gap required between the lower deck and the top rail as per the ceramic grill manufacturer's specifications.



Deep storage drawers on cabinets like our CGCD36 grill cabinet provide a smart solution for quick and easy storage.

Using the suspended ceramic grill cabinet, the height of the cooking surface can be set to fit the cook, while keeping preparation areas the proper height.

\* While we have done our best to design cabinetry to fit most ceramic grills, please refer to your ceramic grill manufacturer's specifications for compatibility, required height of the lower deck and distance from obstructions to allow lids to open freely.



Bowed fronts on our ceramic grill cabinets allow clearance for lid to open while keeping the base cabinets at a standard depth.

# standard ceramic grill cabinets



### Ceramic Grill Cabinet With 2 Doors



Available 30 ½"H and 34 1/2"H



item-code

CGCDD33 32"H CGCDD33 36"H

### Design Considerations:

- 33"W x [30 ½" or 34 ½"H] x 30 ¾"D
- Interior dimensions of ceramic grill deck is 27"W x 27"D
- Left & Right sides are 3"W pilasters with finished resin

### 30 1/2"H Unit Dimensions:

- Top rail is 3"H
- Opening is 11"H
- No middle rail
- Doors are 11 1/8"H

### 34 1/2"H Unit Dimensions:

- Top rail is 3"H
- Opening is 12"H
- Middle rail is 3"H
- Doors are 11 1/8"H

### Ceramic Grill Cabinet With 2 Drawers



Available 30 1/2"H and 34 1/2"H



item-code

CGC2D33 32"H

CGC2D33 36"H

### Design Considerations:

- 33"W x [30 ½" or 34 ½"H] x 30 ¾"D
- Interior dimensions of ceramic grill deck is 27"W x 27"D
- Left & Right sides are 3"W pilasters with finished resin

### 30 1/2"H Unit Dimensions:

- Top rail is 3"H
- Opening is 11"H
- No middle rail
- Drawers are 11 7/8"H

### 34 1/2"H Unit Dimensions:

- Top rail is 3"H
- Opening is 12"H
- Middle rail is 3"H
- Drawers are 11 1/8"H

### Open Top Ceramic Grill Cabinet



Available 30 1/2"H and 34 1/2"H







CGC2DOP33 32"H

CGC2DOP33 36"H

### Design Considerations:

- 33"W x [30 ½" or 34 ½"H] x 30 ¾"D
- Interior dimensions of ceramic grill deck is 27"W x 29 1/4"D
- Left & Right sides are 3"W pilasters with finished resin

### 30 1/2"H Unit Dimensions:

- Top opening is 11"H
- No middle rail
- Drawers are 11 1/8"H

### 34 1/2"H Unit Dimensions:

- Top opening is 15"H
- Middle rail is 3"H
- Drawers are 11 1/8"H















# bowed ceramic grill cabinets

Suspended

19"H CIT

> item-code CGCBS33

### With End Panels



34 1/2"H



item-code

CGCBPN33 CGCBPN36

CGCBPN36XL

### With End Panels & Drawer



34 ½"H



item-code

CGCBPN33DR CGCBPN36DR

CGCBPN36XLDR

### Design Considerations:

- The bowed section of the 33"W unit is 27"W, 25"D on sides and 34"D to tip of radius
- The bowed section of the 36"W unit is 30"W, 30"D on the sides and 34"D to tip of radius
- The bowed section of the 36"XL unit is 30"W, 30"D on the sides and 36"D to tip of radius to fit extra large ceramic grills
- Interior dimensions of ceramic grill deck: 33"W unit = 24"W x 29 ½"D; 36"W = 27"W x 29 ½"D;  $36"XL = 27"W \times 31 \frac{1}{2}"D$
- Left & Right sides are 3"W pilasters with finished resin
- Suspended cabinet is designed to be installed between base cabinets or end panel
- The 9"H gap between radius sections is standard
- 34 1/2"H ceramic grill with end panels can be reduced to 30 1/2"H
- The option with bowed drawer features full extension, side-mounted stainless steel drawer tracks
- The drawer is 12 1/2"H and is useful for charcoal or accessory storage

If Primo oval is used, the countertop will need to have a notch cut out to lower hinge. Please refer to the spec sheets and cut out template for your model on www.primogrill.com.

# primo cabinets

With 2 Doors

34 1/2"H



CITE

item-code CGCDD36PR34.5

CGCDD42XLPR34.5

With 2 Drawers

34 1/2"H



item-code

CGC2D36PR34.5

CGC2D42XLPR34.5

### Design Considerations:

- [36" or 42"W] x 34 ½"H x 33"D
- Left & Right sides are 3"W pilasters with finished resin

### Dimensions:

- Top rail is 3"H
- Opening is 9"H
- Interior dimensions of ceramic grill deck: 36"W unit = 30"W x 29 1/4"D  $42''W \text{ unit} = 36''W \times 29 \frac{1}{4}''D$
- Doors/Drawers are 17 %"H









# ceramic grill combination cabinets



### Small Combination





item-code

CGCBCD48(L,R)
CGCBCD51(L,R)

CGCBCD54(L,R)

### Design Considerations:

- [48", 51" or 54"W] x 34 ½"H x 30 ¾"D
- Interior dimensions of the ceramic grill deck is 29 ¼"W x 27"D
- The 48"W unit has 1 12"W cabinet
- The 51"W unit has 1 15"W cabinet
- The 54"W unit has 1 18"W cabinet
- Left & Right sides are 3"W pilasters with finished resin
- There are 2 14 %"W x 11 %"H deep drawers below the ceramic grill
- This cabinet may ship separately and require basic installation

### **Drawer Combination**





CGCBC69

### **Design Considerations:**

- [57", 63" or 69"W] x 30 3/4"D
- Interior dimensions of the ceramic grill deck is 25 ½"W x 27"D
- The 57"W unit has 2 15"W cabinets
- The 63"W unit has 2 18"W cabinets
- The 69"W unit has 2 21"W cabinets
- There are 2 13 ¾"W x 11 ¾"H deep drawers below the ceramic grill
- This cabinet ships separately as two side cabinets and the ceramic grill section with two loose resin panels to finish the interior of the ceramic grill area

### **Bowed Combination**





- 57", 63", 69" or 72"W] x 30 3/4"D
- Interior dimensions of ceramic grill deck for 72"XL unit is 27"W x 31 ½"D and other units are 24"W x 29 ½"D
- Depth of the 72XL is 36" to tip of radius and the others are 34" deep to tip of the radius
- The 57"W unit has 2 15"W x 25"D cabinets
- The 63"W unit has 2 18"W x 25"D cabinets
- The 69"W unit has 2 21"W x 25"D cabinets
- The 72XL unit has 2 21"W x 30"D cabinets
- The 9"H gap between the lower shelf and upper rail is standard
- This combination cabinet ships in 5 pieces, allowing the ceramic grill to be adjusted to the optimal height before attaching the finished end panels to the adjacent base cabinets



# grill accessory cabinets

### **Accessory Cabinet**





### Design Considerations:

- Overall cabinet depth is 24"D
- Includes a centered interior cabinet line matched PVC partition
- Includes a slide out tray
- Designed for tray divider

### 2 Door Accessory Cabinet





BEGA30

### Design Considerations:

- Overall cabinet depth is 24"D
- 2 15"W doors
- Includes a full-depth centered interior partition
- There is an additional partition centered in the left door
- Includes a slide out tray
- Designed for tray divider and charcoal storage

# charcoal slide out

### Charcoal Slide Out



- Overall cabinet depth is 24"D
- An 8" deep slide out bin is attached to door













cooktop base cabinets



# cooktop base specifications

Nature Kast Evo cooktop cabinets have been designed around the inherent characteristics of this distinctive cooktop to greatly enhance your outdoor cooking experience. The Evo Cooktop is a must-have for any outdoor kitchen, providing cooking versatility, distinct design and a social space for entertaining quests.

- Our current range of Evo cooktop cabinets are specifically designed for the Evo Affinity 25G or 30G.
- Evo 30G cooktop cabinets need to be 33"D at the sides, 25G needs to be 29"D (to allow sufficient countertop behind the cooktop), so please factor this into your design
- Do not use the Evo trim kit. The Evo trim kit requires a Grill Base cabinet of 45" or wider and 33" or deeper for the 30G and 39" or wider and 29" or deeper for the 25G
- Lid storage cabinets have grill panels, which are easily cut on site to fit the cooktop control panel height
- Our bowed drawer cabinets feature distinctive bowed drawers to increase storage space under the Evo circular cooktop. Aside from the obvious storage enhancements, it also looks better than allowing the control panel to protrude in front of a straight cabinet. We are the first cabinet company to offer this solution.



# evo cooktop bowed cabinets



Evo Combination Cabinet with 2 Bowed Drawers



**COOKTOP NOT INCLUDED** 



item-code

GBEVO42COMBO 25G

GBEVO45.75COMBO\_30G

### Design Considerations:

- This cabinet has two 10"H bowed drawers and front rail is 3"H
- Side cabinets are 30" H (plus adjustable leg levelers).
- Sides are unfinished
- Features a 9"W spice cabinet and a 9"W organizer pull out
- When connecting the gas line, first attach an elbow connector to the Evo chassis to prevent needing to notch the top drawer
- Lid will not fit in these storage drawers

### 25G Unit Dimensions:

- Cabinet is 42" wide, bowed section is 33 1/4"D
- 28" deep side cabinets

### 30G Unit Dimensions:

- Cabinet is 45 3/4" wide, bowed section is 39 1/4"D
- 32" deep side cabinets

### Evo Cabinet with 2 Bowed Drawers



COOKTOP NOT INCLUDED



item-code

GBEVO2D30 25G

GBEVO2D33.5\_30G

### Design Considerations:

- This cabinet has two 10"H bowed drawers and front rail is 3"H
- Pilasters are 3"W, 34 1/2"H & 33"D [25G] or 29"D [25G]
- The cooktop drip tray overhangs the pilasters and is usually installed between adjacent cabinets to give counter overhang support at the sides
- When connecting the gas line, first attach an elbow connector to the Evo chassis to prevent needing to notch the top drawer
- Lid will **not** fit in these storage drawers

### 25G Unit Dimensions:

- Cabinet is 30" wide, bowed section is 34 ¼"D 30G Unit Dimensions:
- Cabinet is 33 ½" wide, bowed section is 40 ¼"D

IMPORTANT NOTE: Please do not install toe kick under the bowed drawer to allow air flow to the Evo cooktop or use grill vents











# evo cooktop lid storage cabinets

Evo Combination Cabinet with Lid Shelf & 1 Bowed Drawer



**COOKTOP NOT INCLUDED** 



item-code

GBEVO1D48COMBO\_25G

GBEVO1D51.75COMBO\_30G

### Design Considerations:

- This cabinet has one 10"H bowed drawer
- Side cabinets are 30" H (plus adjustable leg levelers).
- Sides are unfinished
- Features a 9"W spice cabinet and a 9"W organizer pull out
- When connecting the gas line, first attach an elbow connector to the Evo chassis to prevent needing to notch the top drawer
- Lid storage shelf
- Interior finished panels ship loose to prevent needing to notch the lid shelf countertop

### 25G Unit Dimensions:

- Cabinet is 42" wide, bowed section is 33 1/4"D
- 28" deep side cabinets

### 30G Unit Dimensions:

- Cabinet is 45 3/4" wide, bowed section is 39 1/4"D
- 32" deep side cabinets

### Evo Cabinet with Lid Shelf



**COOKTOP NOT INCLUDED** 



item-code

GBEVOSH36\_25G

GBEVOSH40\_30G

### Design Considerations:

- This cabinet has a 3"H shelf for storing the cooktop lid
- Pilasters are 3"W, 34 1/2"H & 33"D [25G] or 29"D [25G]
- Front grill panel is 12"H
- Cabinet has an inner PVC chassis to secure the Evo mounting brackets

### 25G Unit Dimensions:

- Total cabinet width is 30"W, pilaster is 29"D 30G Unit Dimensions:
- Total cabinet width is 40"W, pilaster is 33"D









### Evo Cabinet with 1 Lid Drawer & 2 Drawers



**COOKTOP NOT INCLUDED** 



item-code

GBEVO3D30\_25G

GBEVO3D36\_30G

### **Design Considerations:**

- This cabinet has one 11 %"H lid storage drawer and two 5 %"H regular storage drawers
- Cabinet is 30" H (plus adjustable leg levelers 4 ½"H is standard)
- Front Grill panel is 11 ½"H
- Cabinet box has inner PVC chassis to use for attaching Evo mounting brackets
- The cooktop overhangs the cabinet gables and is usually installed with pilasters or between adjacent cabinets to give counter overhang support at the sides
- When connecting the gas line, first attach an elbow connector to the Evo chassis to feed the gas line behind the drawer
- Top drawer has 26"D drawer tracks (30G) or 24"D (25G)
- Lower drawers have 22" drawer tracks
- Cabinet has grill vents to allow required air flow

### Evo Cabinet with 1 Lid Drawer & 1 Drawer



**COOKTOP NOT INCLUDED** 



item-code GBEVO-2D30\_25G

GBEVO-2D36\_30G

- This cabinet has one 11 %"H lid storage drawer and one 5 %"H regular storage drawer
- Cabinet is 30" H (plus adjustable leg levelers 4 ½"H is standard)
- Front Grill panel is 11 1/8"H
- Cabinet box has inner PVC chassis to use for attaching Evo mounting brackets
- The cooktop overhangs the cabinet gables and is usually installed with pilasters or between adjacent cabinets to give counter overhang support at the sides
- When connecting the gas line, first attach an elbow connector to the Evo chassis to feed the gas line behind the drawer
- Lower drawer has 26"D drawer tracks (30G) or 24"D (25G)
- Top drawer has 22" drawer tracks
- Cabinet has grill vents to allow required air flow







galley suite cabinets



# NatureKast Galley Workstation Suite specifications

NatureKast® takes our partnerships with high-end appliance manufacturers very seriously. So much so that we have built a storage solution to effectively cater for all the great Galley accessories when not in use. The result is the MatureKast® Galley Workstation Suite. Aside from housing the Galley workstation; the drawers take care of all the great accessories that make a Galley Workstation so much more than just an outdoor kitchen sink. Interior dynamics have also been carefully considered to allow sufficient space for the plumbing requirements. Please introduce your plumber to the drawer configuration of your new Galley Suite to ensure plumbing is done correctly the first time

- Now features a more compact drawer configuration which allows 3 ¼" chase space at the back of the cabinets for plumbing and space for the Galley Tap hose
- Galley Workstation Suite is 28"D to allow space for plumbing and all the accessories
- Full access, frameless construction with 3/4" thick cabinet backs
- Finished ends can be purchased loose or factory applied. Finished end panels add to overall width
- 100% stainless steel full extension side mount drawer slides (max weight: 99 lbs)
- 30"H plus an adjustable leg leveler (standard toe kick is 4½"H)
- Drawer box trays feature racks and slots for all the accessories with eased edges and a weld-like bond, providing superior box strength.







# NatureKast Galley Suite with 3 drawers



Suite 3: 3' Galley Workstation in 4' Galley Suite



**EXCLUDES WORKSTATION AND ACCESSORIES LISTED BELOW** 





GWS48-3FT OWS

### Design Considerations:

- This cabinet has a false front comprising two 5 %"H drawer fronts
- There are two 11 1/8"H drawers and one drawer with two pinned 11 1/8"H drawer fronts to produce a large 237/8"H drawer with tray slots and storage for the upper decks
- Cabinet is 28"D to allow space for plumbing and storage
- Cabinet top is pre cut and has inset notch for proper installation
- Slide out pinned drawer with storage for Upper Deck Set plus slots for: 1 Upper-tier Drying Rack, 1 Upper-tier Cutting Board, 2 Half Sheet Pans, 1 Upper-tier Platform
- Double slide out drawer for:

1 Colander, 1 Bowl, 1 Lower-tier Platform, 1 Upper-tier Utensil Caddy, 1 Upper-tier Garnish Board, 1 Dual-tier Condiment Serving Board

Suite 4: 4' Galley Workstation in 4' Galley Suite



### **EXCLUDES WORKSTATION AND ACCESSORIES LISTED BELOW**





GWS48-4FT OWS

### Design Considerations:

- This cabinet has a false front comprising two 5 %"H drawer fronts
- There are two 11 %"H drawers and one drawer with two pinned 11 %"H drawer fronts to produce a large 237/8"H drawer with tray slots and storage for the upper decks
- Cabinet is 28"D to allow space for plumbing and storage
- Cabinet top is pre cut and has inset notch for proper installation
- Slide out pinned drawer with storage for Upper Deck Set plus slots for:

1 Upper-tier Drying Rack, 1 Upper-tier Cutting Board, 2 Half Sheet Pans, 1 Upper-tier Platform

Double slide out drawer for:

1 Colander, 1 Bowl, 1 Lower-tier Platform, 1 Upper-tier Utensil Caddy, 1 Upper-tier Garnish Board, 1 Dual-tier Condiment Serving Board

IMPROVED DESIGN: Now featuring 3 1/4" chase space at the back of the cabinet for plumbing and the Galley Tap hose. IMPORTANT NOTE: Please rough-in plumbing at the back 4 1/2" of the Suite on the side with the large pinned drawer with tray slots.











# NatureKast Galley Suite with 5 drawers

Suite 5: 5' Galley Workstation in 6' Galley Suite



EXCLUDES WORKSTATION AND ACCESSORIES LISTED BELOW



item-code

**GWS72-5FT OWS** 

### Design Considerations:

- This cabinet has a false front comprising three 5 \%"H drawer fronts
- Four 11 %"H drawers and one drawer with two pinned 11 %"H drawer fronts to produce a 237/8"H drawer with tray slots and storage for the upper decks
- Cabinet is 28"D to allow space for plumbing and storage
- Cabinet top is pre cut and has inset notch for proper installation
- Slide out drawer with storage for Upper Deck Set plus slots for:
- 1 Upper-tier Cutting Board, 2 Half Sheet Pans
- Double slide out drawer for:
- 1 Colander, 1 Bowl, 1 Lower-tier Platform, 1 Upper-tier Garnish Board, 1 **Dual-tier Condiment Serving Board**
- Second double slide out drawer for: 1 Upper-tier Utensil Caddy, 1 Wash & Serve Basin, 1 Large Mixing Bowl, 1 Platform, 1 Dual-tier Cutting Board, 1 Dual-tier Drying Rack, 1 Colander, 1 Bowl, 1 Dual-tier Platform

Suite 6: 6' Galley Workstation in 6' Galley Suite



EXCLUDES WORKSTATION AND ACCESSORIES LISTED BELOW





**GWS72-6FT OWS** 

### Design Considerations:

- This cabinet has a false front comprising three 5 1/8"H drawer fronts
- Four 11 1/8"H drawers and one drawer with two pinned 11 1/8"H drawer fronts to produce a 237/8"H drawer with tray slots and storage for the upper decks
- Cabinet is 28"D to allow space for plumbing and storage
- Cabinet top is pre cut and has inset notch for proper installation
- Slide out drawer with storage for Upper Deck Set plus slots for:
- 1 Upper-tier Drying Rack, 1 Upper-tier Cutting Board, 2 Half Sheet Pans
- Double slide out drawer for:
- 1 Colander, 1 Bowl, 1 Lower-tier Platform, 1 Upper-tier Garnish Board, 1 Dualtier Condiment Serving Board
- Second double slide out drawer for: 1 Upper-tier Utensil Caddy, 1 Wash & Serve Basin, 1 Large Mixing Bowl, 1 Platform, 1 Dual-tier Cutting Board, 1 Dual-tier Drying Rack, 1 Colander, 1 Bowl, 1 Dual-tier Platform

IMPROVED DESIGN: Now featuring 3 1/4" chase space at the back of the cabinet for plumbing and the Galley Tap hose. IMPORTANT NOTE: Please rough-in plumbing at the back 4 1/2" of the Suite on the side with the large pinned drawer with tray slots.







\* Note: These values (\*) are not subject to Door Style or Finish upcharges.





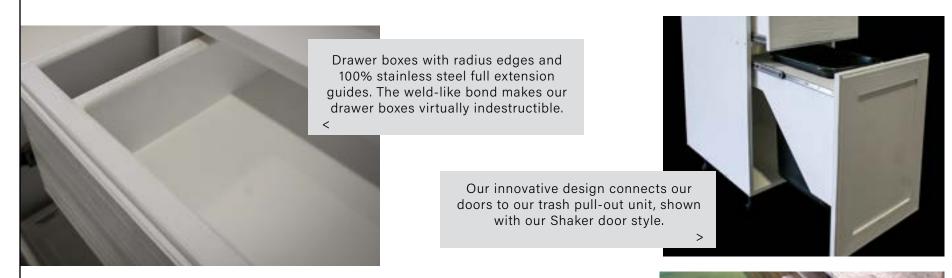
base cabinets



# standard base cabinet specifications

All NatureKast® boxes are constructed from 3/4" black or white PVC panels, which are 100% closed cell, making them completely weatherproof with a weld-like adhesive bond that provides superior box strength.

- Full access, frameless construction
- 3/4" thick cabinet backs
- 16" deep adjustable shelves
- 110° soft-close stainless steel concealed hinges
- Finished ends can be purchased loose or factory applied. Finished end panels are 3/4" thick
- 100% stainless steel full extension soft-close side mount drawer guides (max weight: 77lbs)
- Drawer boxes are ½" thick PVC construction with ¾" thick bottom
- Standard base cabinets are 30"H plus an adjustable leg leveler (standard toe kick is 4 ½"H).





# standard base cabinets



### Full Height Door





### item-code

BFH9(L,R)

BFH10.5(L,R)

BFH12(L,R)

BFH13.5(L,R)

BFH15(L,R)

BFH16.5(L,R)

BFH18(L,R)

BFH19.5(L,R)

BFH21(L,R)

BFH24(L,R)

### Design Considerations:

• (L,R) refers to door hinge location

### Shelves:

1 adjustable shelf

### 2 Full Height Doors





### item-code

BFH24

BFH27

BFH30

BFH33

BFH36

BFH39

BFH42

### Partitions:

36"W & 39"W cabinets will have a centered interior partition

### Shelves:

• 1 adjustable shelf (on either side of the partition if applicable)

### Door & Drawer





### item-code

B1D12(L,R)

B1D13.5(L,R)

B1D15(L,R)

B1D16.5(L,R)

B1D18(L,R)

B1D19.5(L,R)

B1D21(L,R)

### Design Considerations:

• (L,R) refers to door hinge location

### Shelves:

1 adjustable shelf

### 2 Doors & 1 Drawer





### item-code

B1D24

B1D27

B1D30

B1D33

B1D36

### Partitions:

36"W cabinet will have a centered interior partition

### Shelves:

1 adjustable shelf (on either side of the partition if applicable)















### 2 Door & 2 Drawer





### item-code

B2D30 B2D33

B2D36

B2D42

### Partitions:

- 30"W & 33"W cabinets will have a centered interior mini partition to support drawers
- 36"W & 42"W cabinets will have a full centered interior partition to support drawers

### Shelves:

- 30"W & 33"W cabinets will have 1 adjustable shelf
- 36"W & 42"W cabinets will have an adjustable shelf on either side of the center partition

# drawer base cabinets

3 Drawer





B3D15 B3D18 B3D21 B3D24

B3D27

B3D30 B3D33

B3D36

### Design Considerations:

- Top drawer is 5 1/8"H
- Middle and bottom drawers are 11 1/8"H

4 Drawer





item code	
B4D12	
B4D15	
B4D18	
B4D21	
B4D24	
B4D27	
B4D30	
B4D33	

B4D36

### Design Considerations:

- Top and middle drawers are 5 1/8"H
- Bottom drawer is 11 %"H

## sink bases

Farm Sink





item-code	
FS30	
FS33	
FS36	

### Design Considerations:

- Front panel is 11 %"H.
- Doors are 17 1/8"H.
- Farm sink panel will be cut to fit sink on site.
- Lower section has stretchers & risers (like grill bases) to support the sink

### Partitions:

Farm sink cabinets have a mini interior partition to support the sink weight

### Shelves:

Farm sink cabinets have no shelves











### 1 Full Height Door





### item-code

SBFH15(L,R) SBFH16.5(L,R)

SBFH18(L,R)

SBFH19.5(L,R)

SBFH21(L,R)

SBFH24(L,R)

### 2 Full Height Doors





### item-code

SBFH24

SBFH27

SBFH30

SBFH33 SBFH36

SBFH39

SBFH42

### 1 Door False Front





### item-code

SBFF15(L,R) SBFF16.5(L,R)

SBFF18(L,R)

SBFF19.5(L,R)

SBFF21(L,R)

### 2 Door False Front





### item-co<u>de</u>

SBFF24

SBFF27

SBFF30

SBFF33

SBFF36

SBFF39

SBFF42

### Design Considerations:

- (L,R) refers to door hinge location Sink Skirt:
- 2 ¼"H Sink Skirt including top stretcher

### Partitions:

- Sink cabinets have no interior partition (unless requested) Shelves:
- Sink cabinets have no shelves

### Design Considerations:

- (L,R) refers to door hinge location Sink skirt:
- 6 ½"H Sink Skirt including top and bottom stretcher False Front:
- All false front cabinets will have one false front, except the 39"W and 42"W, which has two false fronts

### Partitions:

- Sink cabinets have no centered interior partition (unless requested) Shelves:
- Sink cabinets have no shelves



# corner base cabinets

**Diagonal Corner** 





item-code

DCC3636(L,R)

### Design Considerations:

- (L,R) refers to door hinge location
- Door is 15 3/8"W Shelves:
- 1 full depth adjustable shelf Hinges:
- 170° stainless steel

Corner Pie Cut





### Design Considerations:

- (L,R) refers to door hinge location
- Doors are 11 1/8"W Shelves:
- 1 full depth adjustable shelf Hinaes:
- 170° stainless steel with piano hinge

Lazy Susan





LS3636(L,R)

### Design Considerations:

- (L,R) refers to door hinge location
- Doors are 11 7/8"W.
- Two polymer Lazy Susans are included
- Bottom Lazy Susan is secured to fixed floor with a chromeplated shaft and mounting brackets
- Top Lazy Susan is vertically adjustable on the central shaft Hinges:
- 170° stainless steel with piano hinge

### Full Height Blind Corner





- (L,R) refers to door hinge location
- 42"W cabinet has a 14 1/8" W door
- 45"W cabinet has a 17 1/8"W door
- Includes a 7"W slab filler where corner cabinet joins perpendicular cabinets
- A PVC blind panel is inset between the top, bottom & sides
- 1 Adjustable shelf









### **Blind Corner**





item-code

BLB1D42(L,R) BLB1D45(L,R)

### Design Considerations:

- (L,R) refers to door hinge location
- 42"W cabinet has a 14 %"W door
- 45"W cabinet has a 17 %"W door
- Includes a 7"W slab filler where corner cabinet joins perpendicular cabinets
- A PVC blind panel is inset between the top, bottom & sides
- 1 Adjustable shelf

### **INSTALLATION NOTE:**

Please consider drawer opening clearance (22") when installing perpendicular to a grill cabinet or other protrusions (like pilasters).

# waste bin cabinets

### Full Height Single Waste Bin



### Single Waste Bin with Drawer



### Full Height Double Waste Bin



### Double Waste Bin with Drawer



- All cabinets have either one or two 37 quart grey plastic waste bins
- These trash bins do not have lids
- Cans are fitted in a routered cabinet matched PVC shelf and are suspended by cabinet interior matched PVC arms on either side
- These cabinets come with full extension, side-mounted drawer tracks
- Single waste bin cabinets may be reduced to a minimum depth of 17"
- Double waste bin cabinets may be reduced to a minimum depth of 22"



# slide out cabinets

### Storage Hamper





item-code

BHSO1D18

### Design Considerations:

- 6"H top drawer for extra storage
- Slide-out storage hamper
- Cabinet Dimensions: 18"W x 34 1/2"H x 24"D

### Spice





item-code

SPOFH12

SPOFH15

### Design Considerations:

- Unit contains 3 spice shelves made of cabinet interior matched PVC
- Top and Bottom shelves are fixed, the center shelf is adjustable
- These cabinets come with full extension, side-mounted drawer tracks

### Cutlery & Spice





CSPFH15

### Design Considerations:

- Shelves are made of cabinet line matched PVC
- Top shelf contains 6 stainless steel cutlery cups
- Middle shelf is adjustable
- Bottom shelf is fixed
- These cabinets come with full extension, side-mounted drawer tracks

### Propane Pull Out





PPOFH18 (L,R)

### Design Considerations:

- (L,R) refers to door hinge location
- Propane pull out is cabinet line matched PVC and mounted on full extension. side-mounted drawer tracks
- Propane pull out has a hole cut in it to receive the bottom flange of standard 20 lbs BBQ propane tank
- Tank not included







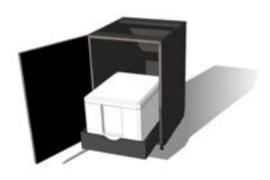


Species available: C CypressKast T TeakKast E Euro M Metro \* Note: These values (\*) are not subject to Door Style or Finish upcharges.

# cooler pull out cabinets



1 Full Height Door Cooler Roll-Out





item-code

COOLER INCLUDED

CSOYFH21(L,R)

CSOYFH24(L,R)

COOLER NOT INCLUDED

CSOCFH21(L,R)

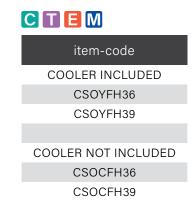
CSOCFH24(L,R)

### Design Considerations:

- (L,R) refers to door hinge location
- Pull out is cabinet line matched PVC
- Will work with 21"W x 15 ½"H x 16"D Yeti Ice Cooler (35 qt) or similar
- Cooler fits sideways front to back in the pull out
- Full extension glides allow cooler to be opened completely when pull out is fully open

### 2 Full Height Door Cooler Roll-Out





### Design Considerations:

- Pull out is cabinet-line matched PVC
- Will work with 30 ½"W x 16"H x 17.5"D Yeti Ice Cooler (65 qt) or similar
- Cooler fits from side to side in the pull out
- Full extension glides allow cooler to be opened completely when pull out is fully open

PLEASE NOTE: Sovaro coolers have been discontinued. Our Sovaro cabinets are no longer available.



# cooler drawer cabinets

1 Full-Height Cooler Drawer





item-code

CSBFH1D18

CSBFH1D21

### Design Considerations:

- Slide-out Integral Cooler 22"H (18"W or 21"W)
- These cabinets come with full extension, side-mounted drawer tracks
- 8 1/2"H additional storage space on shelf above the cooler
- Fully insulated cooler drawer with drain plug

Cooler Drawer Interior Dimensions:

• (Cabinet Width - 6") x 15"H x 19 1/4"D

2 Drawer 1 Cooler





item-code

CSB2D18 CSB2D21

### Design Considerations:

- Slide-out Integral Cooler 24"H (18"W or 21"W)
- These cabinets come with full extension, side-mounted drawer tracks
- 6"H top drawer for extra storage
- Fully insulated cooler drawer with drain plug

Cooler Drawer Interior Dimensions:

• (Cabinet Width - 6") x 18"H x 19 1/4"D

3 Drawer 1 Cooler





### item-code

CSB3D15

CSB3D18

CSB3D21

CSB3D24

CSB3D27

CSB3D30

CSB3D33

### Design Considerations:

- Top drawer is 5 1/8"H
- Middle drawer is a fully insulated cooler drawer with drain plug
- Middle and bottom drawers are 11 1/8"H

Cooler Drawer Interior

(Cabinet Width - 6") x 6 1/2"H

1 Cooler Drawer - 12"H





item-code

CSS1D3012

CSS1D3612

### **Design Considerations:**

- Drawer is 11 7/8"H
- Fully insulated cooler drawer with drain plug installed at bottom

Cooler Drawer Interior Dimensions:

• (Cabinet Width - 6") x 6 1/2"H x 19 1/4"D

Dimensions:

x 19 1/4"D



# warming drawer cabinets

2 Door Warming Drawer





item-code

BWD30 BWD36

### Design Considerations:

- Warming drawer panel is 11 7/8"H
- Doors are 17 ½"H
- Warming drawer panel will be cut to fit drawer on site
- Cabinet has stretchers and risers (like grill bases) to support the warming drawer

### Partitions:

36"W cabinets have 1 partition centered in the cabinet

### 2 Drawer Warming Drawer





BW2D30

BW2D36

### Design Considerations:

- Warming drawer panel is 11 7/8"H
- Upper drawer is 5 ½"H
- Lower drawer is 11 ½"H
- Warming drawer panel will be cut to fit drawer on site
- Cabinet has stretchers and risers (like grill bases) to support the warming drawer

# specialty cabinets



Tray Divider





BTRYFH12(L,R) BTRYFH15(L,R)

### Design Considerations:

(L,R) refers to door hinge location

### Partitions:

- Includes a centered interior cabinet line matched PVC partition
- Designed for tray divider and charcoal storage

### 1 Drawer Bench





item-code

BN1D24

BN1D30 BN1D36

2 Drawer Bench





item-code

BN2D36

BN2D42

BN2D48

BN2D60

- This cabinet/bench is 12"H plus an adjustable leg leveler (standard toe kick is 4 1/2"H)
- Drawer fronts are 11 1/8"H
- Resin is not recommended as a top for this bench cabinet







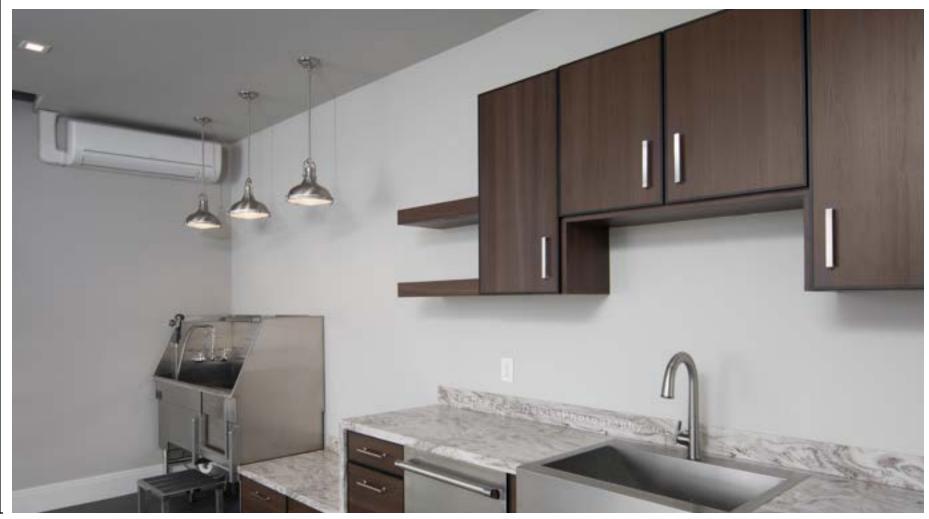
wall cabinets



# standard wall cabinet specifications

All Mature Kast boxes are constructed from 3/4" black or white PVC panels, which are 100% closed cell, making them completely weatherproof with a weld-like adhesive bond that provides superior box strength

- Full access, frameless construction
- 3/4" thick cabinet backs. Screws can be used anywhere on the back panel
- Use washers with stainless steel screws when hanging wall cabinets
- Wall cabinets are 12" deep and come with full depth 3/4" thick PVC adjustable shelves
- Cabinet depth can be increased to 24" with 16" deep Shelves (See Cabinet Size Increase Modification charge)
- 110° soft-close solid stainless steel 35mm cup, hinge body, and back plate including 3 Hinges on full height doors
- Finished ends can be purchased loose or factory applied. Finished end panels are 34" thick.



# standard wall cabinets



### 1 Door Cabinet





item-code	
18"H	
W13.518(L,R)	
W1518(L,R)	
W1818(L,R)	
W19.518(L,R)	
W2118(L,R)	
24"H	
W1224(L,R)	

W13.524(L,R) W1524(L,R) W16.524(L,R) W1824(L,R) W19.524(L,R) W2124(L,R)

### Design Considerations:

- (L,R) refers to door hinge location Shelves:
- 18"H & 24"H cabinets no shelves
- 30"H cabinets 1 adjustable shelf
- 36"H cabinets 2 adjustable shelves

item-code
30"H
W930(L,R)
W10.530(L,R)
W1230(L,R)
W13.530(L,R)
W1530(L,R)
W16.530(L,R)
W1830(L,R)
W19.530(L,R)
W2130(L,R)
W2430(L,R)
36"H
W1236(L,R)
W1536(L,R)
W1836(L,R)

### 2 Door Cabinet



item-code
18"H
W2718
W3018
W3318
W3618
W3918
W4218
24"H
W2424-2
W2724
W3024
W3324
W3624
W3924
W4224

item-code
30"H
W1830-2
W2130-2
W2430-2
W2730
W3030
W3330
W3630
W3930
W4230
W4830
36"H
W2436-2
W3036
W3636

- Cabinets 36"W and wider will have a centered interior partition Shelves:
- 18"H & 24"H cabinets no shelves
- 30"H Cabinets 1 adjustable shelf (on both sides of the partition if
- 36"H cabinets 2 adjustable shelves (on both sides of the partition if applicable)













# stacked door cabinets

### 1 Stacked Door



SW2142(L,R)

### 2 Stacked Doors



42"H

SW3042

SW3642

### Design Considerations:

- Upper and lower doors are pinned together
- Upper door is 17 1/8"H
- There is no fixed floor between the upper and lower doors
- (L,R) refers to door hinge location
- Euro, Metro and Contempo may be ordered as single doors instead of pinned doors

### Partitions:

- 36"W cabinets will have a centered interior partition Shelves:
- 42"H Cabinets 2 adjustable shelves (on both sides of the partition if applicable)

# stacked appliance cabinets

### Stacked Cabinet with 2 Doors



### Stacked Cabinet with 4 Doors



SWA3654

### Design Considerations:

- Upper & lower doors open separately.
- Lower door is 17 ½"H
- There is a fixed floor between the upper and lower doors
- There is no bottom floor in stacked appliance cabinets
- (L,R) refers to door hinge location

### Partitions:

36"W cabinets will have a centered interior partition behind the top doors only

### Shelves:

48"H & 54"H cabinets - 2 adjustable shelves in the upper section (on both sides of the partition if applicable)





### corner wall cabinets



#### Diagonal Wall Cabinet 1 Door





item-code

WDCC262618(L,R)

WDCC262624(L,R)

WDCC262630(L,R)

WDCC262636(L,R)

#### Shelves:

- 18"H & 24"H cabinets no shelves
- 30"H cabinets 1 adjustable shelf
- 36"H cabinets 2 adjustable shelves

#### Diagonal Wall Cabinet with 2 Stacked Doors



SWDCC262642(L,R)

#### Design Considerations:

- Upper and lower doors are pinned together
- Upper door is 17 ½"H
- There is no fixed floor between the upper and lower doors
- (L,R) refers to door hinge location
- Euro, Metro and Contempo may be ordered as single doors instead of pinned doors

#### Shelves:

• 2 adjustable shelves







# tall cabinets



### wall depth tall cabinets

#### 2 Door Cabinet



### CTM

#### item-code

T1294.5-12(L,R) T1594.5-12(L,R) T1894.5-12(L,R)

#### **Design Considerations:**

- This cabinet consists of 3 - 30"H doors
- The 2 lower doors are pinned together
- Contempo may be ordered as single doors instead of pinned doors

#### Shelves:

- There is a fixed shelf located between the top door and pinned lower doors
- The top section has 1 adjustable shelf
- The lower section has 3 adjustable shelves

#### 4 Door Cabinet



#### item-code

T2494.5-12 T3094.5-12 T3694.5-12

#### Design Considerations:

- This cabinet consists of 6 - 30"H doors
- The 2 lower doors are pinned together
- Contempo may be ordered as single doors instead of pinned doors

#### Partitions:

The 36"W cabinet will have a centered interior partition

#### Shelves:

- There is a fixed shelf located between the top door and pinned lower doors\*
- The top section has 1 adjustable shelf\*
- The lower section has 3 adjustable shelves\*

\*On both sides of the partition if applicable.

### base depth tall cabinets

#### 2 Door Cabinet



### CIM

#### item-code

T1294.5-24(L,R) T1594.5-24(L,R) T1894.5-24(L,R)

#### Design Considerations:

- This cabinet consists of 3 - 30"H doors
- The 2 lower doors are pinned together
- Contempo may be ordered as single doors instead of pinned doors

#### Shelves:

- There is a fixed shelf located between the top door and pinned lower doors
- The top section has 1 adjustable shelf
- The lower section has 3 adjustable shelves

#### 4 Door Cabinet



### CIM

#### item-code

T2494.5-24

T3094.5-24

T3694.5-24

#### Design Considerations:

- This cabinet consists of 6 - 30"H doors
- The 2 lower doors are pinned together
- Contempo may be ordered as single doors instead of pinned doors
- 30"W & 36"W cabinets will have 6 legs for increased support

#### Partitions:

The 36"W cabinet will have a centered interior partition

#### Shelves:

- There is a fixed shelf located between the top door and pinned lower doors\*
- The top section has 1 adjustable shelf\*
- The lower section has 3 adjustable shelves\*













<sup>\*</sup>On both sides of the partition if applicable.





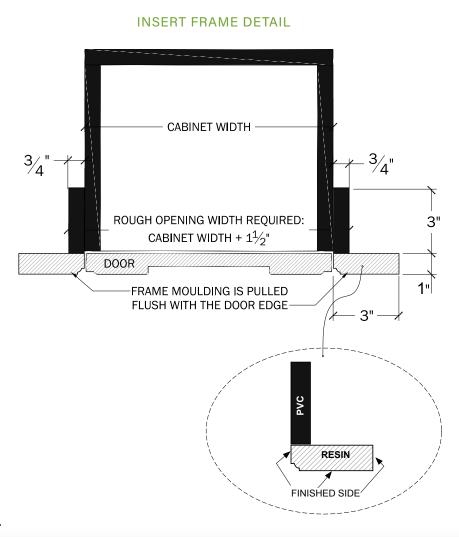
insert cabinets



### standard insert cabinet specifications

Until now, the only cabinets and door fronts available for structure type outdoor kitchens have been stainless steel. Mature Kast® now offers a full line of PVC cabinet boxes with doors and drawers, along with our Insert frames with doors to access existing structure areas. Wood is a beautiful accent to stone, brick, or stucco structures, but that has not been an option for anyone looking for a long term, maintenance free product. With Mature Kast insert cabinets, that is now an option. Full height doors with frames, hinges, and open backs are available to access existing interiors.

- Cabinet is surrounded by a 3" frame that adds 6" to the overall indicated width and height of the cabinet
- The frame is finished to match the doors.





### insert cabinets







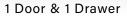
CI

item-code

18"H

ID1518(L,R)

ID1818(L,R)





CT

item-code

24"H

I1DD1524(L,R)

I1DD1824(L,R)

I1DD2124(L,R)



2 Doors & 1 Drawer

CI

item-code

24"H

I1DD3024

I1DD3624



1 Drawer

CI

item-code

6"H

I1D2406

I1D2706

I1D3006

I1D3606

12"H

I1D2412

I1D2712

I1D3612

I1D3012

- Dimensions shown above reflect the cabinet size
- The frame extends an additional 3" on all sides
- All cabinets come with insert trim attached. Order suspended cabinets with insert trim molding separate when combining insert cabinets
- **Required** opening sizes are the sizes listed + 1½" to both the width and height
- (L,R) refers to door hinge location









#### 2 Drawer

#### Slide-out Cooler Drawer





#### item-code

18"H

I2D1518

I2D1818

I2D2118

I2D2418

I2D3018

24"H

I2D1524

I2D1824

I2D2124

I2D2424

I2D3024

#### Design Considerations:

- Opening sizes are the sizes listed + 1 1/2" to both the width and height
- The frame extends an additional 3" on all sides
- The PVC box is 24" deep
- (L,R) refers to door hinge location





item-code

I1DCSO3615

#### Design Considerations:

- Slide-out integral cooler drawer 36"W x 15"H x 24"D
- Opening sizes are the sizes listed  $+ 1 \frac{1}{2}$ " to both the width and height
- The frame extends an additional 3" on all sides
- Fully insulated cooler drawer with drain plug

### insert access door cabinets

#### Insert Access 1 Door





#### item-code

18"H

IAD1518(L,R)

IAD1818(L,R)

IAD2118(L,R)

24"H

IAD1224(L,R)

IAD1524(L,R)

IAD1824(L,R)

IAD2124(L,R)

#### Insert Access 2 Doors





#### item-code

18"H

IAD3018

IAD3618

IAD4218

24"H

IAD2424

IAD3024

IAD3624

IAD4224

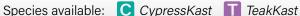
30"H

IAD2730

IAD3030

- Dimensions shown above reflect the cabinet size
- Opening sizes are the sizes listed + 1 ½" to both the width and height
- The frame extends an additional 3" on all sides
- The resin box is 6" deep
- These cabinets have no backs or shelves
- These are intended to cover and allow access to the area inside the structure
- (L,R) refers to door hinge location













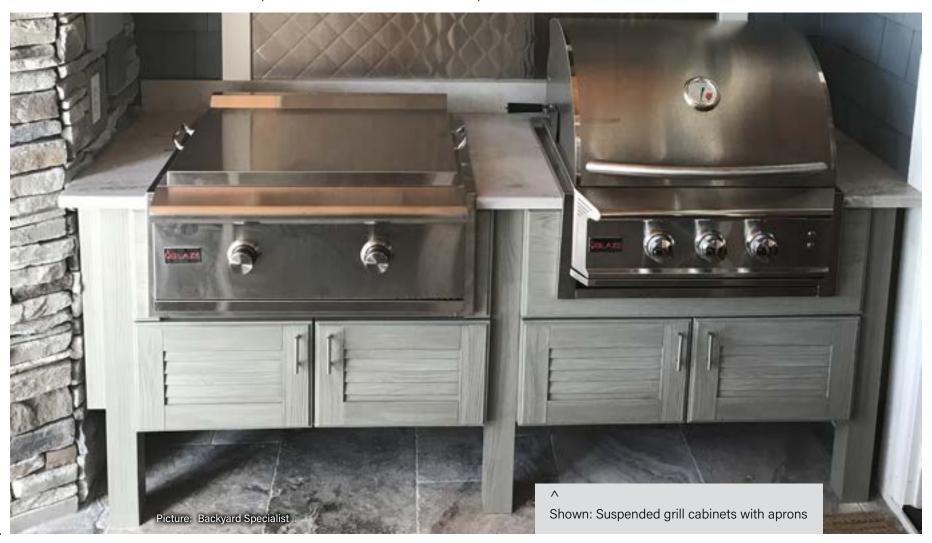
suspended cabinets



# standard suspended cabinet specifications

All Nature Kast® boxes are constructed from ¾" black or white PVC panels, which are 100% closed cell, making them completely weatherproof with a weld-like adhesive bond that provides superior box strength.

- These suspended units have been designed for installation between our standard base cabinets, end panels or our support posts with side aprons provided to create a furniture-piece look
- The suspended cabinet gives an open and airy look, while providing easy cleaning below
- Suspended cabinets can also be used as inserts when combining units. Order the insert molding from the molding section to border the combined cabinets
- If suspended cabinets are used as inserts in fully exposed areas, insert molding or some type of trim border is required to help keep the rain out of the drawers and cabinets. This trim should be at least 1" deep as the drawer fronts and doors are 1" deep.



# standard suspended cabinets



1 Full Height Door



CTEM

item-code

18"H

SFH1518(L,R)

SFH1818(L,R)

24"H

SFH1224(L,R)

SFH1524(L,R)

SFH1824(L,R)

SFH2124(L,R)

2 Full Height Doors



CTEM

item-code

18"H

SFH3018

SFH3618

24"H

SFH2424

SFH2724

SFH3024

SFH3624

1 Door & 1 Drawer





item-code

24"H

SD1524(L,R)

SD1824(L,R)

SD2124(L,R)



2 Doors & 1 Drawer



item-code

24"H

S1DD3024

Design Considerations:

- (L,R) refers to door hinge location Shelves:
- 18"H & 24"H cabinets no shelves

- Drawers are 5 1/8"H.
- Doors are 17 1/8"H.
- (L,R) refers to door hinge location. Shelves:
- 24"H cabinets no shelves.















# suspended drawer cabinets

1 Drawer - 6"H



2 Drawer - 18"H

2 Drawer - 24"H





item-code

S1D2406

S1D2706

S1D3006

S1D3606

Design Considerations:

Drawer is 5 1/8"H





S1D2412 S1D2712

S1D3012

S1D3612

Design Considerations:

Drawer is 11 1/8"H





### item-code

S2D1218 S2D1518

S2D1818

S2D2418

S2D3018

Design Considerations:

- Upper drawer is 5 1/8"H
- Lower drawer is 11 %"H





item-code

S2D1524

S2D1824

S2D2124

S2D2424

S2D3024

Design Considerations:

Both drawers are 11 %"H









### suspended post ends



#### Grill with 2 Drawers





item-code

SGB2D3624-28 SGB2D4224-28

#### Design Considerations:

- This cabinet is 28"D and 24"H
- Front panel is 11 1/8"H
- Panel can be cut on site to fit individual grills
- Drawers are 11 ½"H

#### Partition:

 There is a partition separating the two sets of drawers

#### **Resin Post Ends**





#### item-code

25" Deep

SPE2506

SPE2512

SPE2518

SPE2524

29" Deep

SPE2906

SPE2912

SPE2918

SPE2924

#### Design Considerations:

- Posts are 3"W x 3"D x 36"H (can be reduced to 34 ½"H)
- Side aprons are 6"H, 12"H, 18"H & 24"H (as shown above)
- Available 25"D & 29"D







#### item-code

24 %" Deep

SPE24.625-06-EURO

SPE24.625-12-EURO

SPE24.625-18-EURO

SPE24.625-24-EURO

#### 28 %" Deep

SPE28.625-06-EURO

SPE28.625-2-EURO

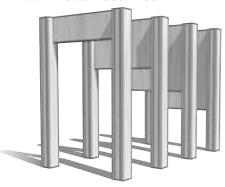
SPE28.625-18-EURO

SPE28.625-24-EURO

#### Design Considerations:

- Posts are 3"W x 3"D x 36"H (can be reduced to 34 ½"H)
- Side aprons are 6"H, 12"H, 18"H & 24"H (as shown above)
- Available 24 5/8"D & 28 5/8"D
- Euro posts will have a butt joint with door match face and ebony edge at the sides

#### Metro Post Ends





#### item-code

24 %" Deep

SPE2506

SPE2512

SPE2518 SPE2524

28 %" Deep

SPE2906

SPE2912 SPE2918

SPE2924

- Posts are 3"W x 3"D x 36"H (can be reduced to 34 ½"H)
- Side aprons are 6"H, 12"H, 18"H & 24"H (as shown above)
- Available 24 %"D & 28 %"D
- Metro posts will have a butt joint with door match face and smooth door colour edge







television cabinets

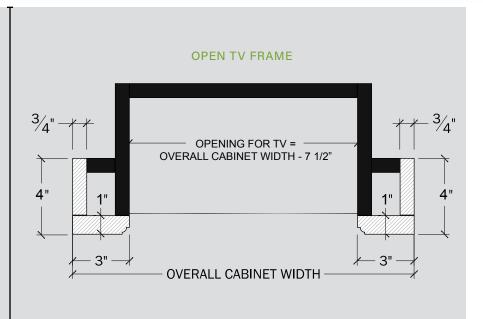


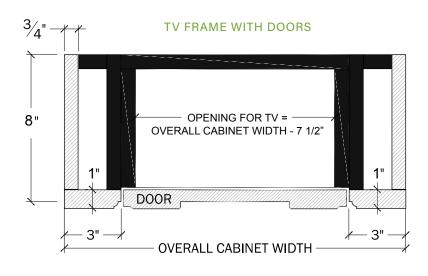
# tv cabinet specifications

Wall-Mount Frame Details

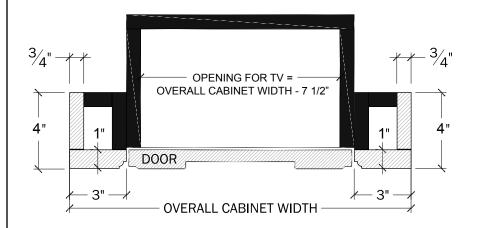
**OPEN TV FRAME** 8" OPENING FOR TV = OVERALL CABINET WIDTH - 6" OVERALL CABINET WIDTH

#### **Built-In Frame Details**





#### TV FRAME WITH DOORS



# open tv frame cabinet



#### **OPEN TV FRAME**



Wall Mounted with Open TV Frame



	user-code	TV width (maximum)	TV height (maximum)
	TVOF-WM3630	30"	24"
30″H	TVOF-WM4230	36"	24"
	TVOF-WM4830	42"	24"
36″H	TVOF-WM4836	42"	30"
	TVOF-WM5436	48"	30"
42″H	TVOF-WM6042	54"	36"
42	TVOF-WM6642	60"	36"

#### Design Considerations:

- Cabinet sides, top, and bottom of wall mounted TV cabinets are finished resin. Interior is cabinet-line matched PVC
- See page 78 for frame specifications
- Overall depth = 8"D

Built-In with Open TV Frame



	user-code	TV width (maximum)	TV height (maximum)
	TVOF-B3630	30"	24"
30″H	TVOF-B4230	36"	24"
	TVOF-B4830	42"	24"
Ŧ	TVOF-B4836	42"	30"
36″H	TVOF-B5436	48"	30"
42″H	TVOF-B6042	54"	36"
	TVOF-B6642	60"	36"

- Designed to fit into masonry or other rough openings
- Cabinet sides, top, and bottom of built-in TV cabinet and interior of TV box are cabinet line matched PVC
- 3" TV Frame and return are finished resin
- See page 78 for frame specifications
- Overall depth = 8"D





### bi-fold door tv cabinet

Wall-Mounted & Side-Mounted to Adjacent Wall Cabinets with Bi-Fold Doors

#### SHOWN WITH DOORS CLOSED



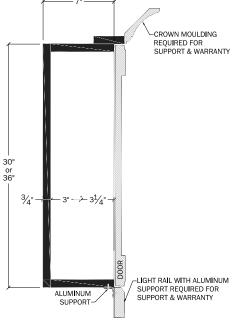
#### SHOWN WITH DOORS OPEN





	user-code	TV width (maximum)	TV height (maximum)
Ţ	TVBF2-WM5436	40 1/2"	27"
36″H	TVBF2-WM6636	52 ½"	27"
	TVBF2-WM5442	40 ½"	33"
42″H	TVBF2-WM6642	52 ½"	33"
7	TVBF2-WM7842	64 ½"	33"

< shown as an assembly with crown molding, light rail with aluminum support and adjacent standard wall cabinets >



SECTIONAL DETAIL

- This cabinet was designed without a top and bottom frame to be used between standard wall cabinets to maintain a consistent look
- This cabinet MUST include a Crown Molding with Return (CRWNR) and Light Rail with Aluminum Support (LRA) to correctly support this cabinet and to qualify for warranty
- Cabinet sides, top, and bottom of wall mounted TV cabinets are finished resin. Interior is cabinet-line matched PVC
- Cabinet is supplied with one 96" length of crown molding and light rail with aluminum support
- Doors bi-fold and open 170°. They are held in place with magnetic catches
- Doors are mounted with stainless steel hinges
- Sizes listed above are overall cabinet width including side frame. Height sizes include crown molding and light rail
- Overall depth = 8"D



#### SHOWN WITH DOORS CLOSED



Wall-Mounted with Bi-Fold Doors and 4-sided frame



	user-code	TV width (maximum)	TV height (maximum)
Ĭ	TVBF4-WM5436	40 ½"	27"
36″H	TVBF4-WM6636	52 ½"	27"
	TVBF4-WM5442	40 ½"	33"
42″H	TVBF4-WM6642	52 ½"	33"
	TVBF4-WM7842	64 ½"	33"

#### Design Considerations:

- Cabinet sides, top, and bottom of wall-mounted TV cabinets are finished resin. Interior is cabinet-line matched PVC
- Doors are mounted with stainless steel hinges
- Doors bi-fold and open 170°. They are held in place with magnetic catches
- This cabinet includes a structural aluminum support
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D

#### SHOWN WITH DOORS OPEN



Built-In with Bi-Fold Doors and 4-sided frame



	user-code	TV width (maximum)	TV height (maximum)
Ţ	TVBF4-B5436	40 ½"	27"
36″H	TVBF4-B6636	52 ½"	27"
	TVBF4-B5442	40 ½"	33"
42″H	TVBF4-B6642	52 ½"	33"
	TVBF4-B7842	64 1/2"	33"

- Designed to fit into masonry or other rough openings
- Cabinet sides, top, bottom and interior of built-in TV cabinets are cabinet-line matched PVC
- Doors are mounted with stainless steel hinges
- Doors bi-fold and open 170°. They are held in place with magnetic catches
- This cabinet includes a structural aluminum support
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D



### stacked bi-fold door tv cabinet

#### SHOWN WITH DOORS CLOSED



Wall-Mounted with Stacked Bi-Fold Doors



	user-code	TV width (maximum)	TV height (maximum)
	TVBFS-WM5442	40 ½"	33"
42″H	TVBFS-WM6642	52 ½"	33"
	TVBFS-WM7842	64 ½"	33"
48″H	TVBFS-WM6648	52 ½"	39"
	TVBFS-WM7848	64 ½"	39"

#### Design Considerations:

- Designed to be surface-mounted
- Interior is cabinet-line matched PVC
- Doors are mounted with stainless steel hinges
- Doors bi-fold and open 170°. They are held in place with magnetic
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D

#### SHOWN WITH DOORS OPEN



Built-In with Stacked Bi-Fold Doors



	user-code	TV width (maximum)	TV height (maximum)
	TVBFS-B5442	40 1/2"	33"
42″H	TVBFS-B6642	52 ½"	33"
	TVBFS-B7842	64 1/2"	33"
48″H	TVBFS-B6648	52 1/2"	39"
	TVBFS-B7848	64 1/2"	39"

- Designed to fit into masonry or other rough openings
- Cabinet sides, top, bottom and interior of built-in TV cabinets are cabinet line matched PVC
- Doors are mounted with stainless steel hinges
- Doors bi-fold and open 170°. They are held in place with magnetic catches
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D

### tv cabinets with 2 sliding doors

#### SHOWN WITH DOORS CLOSED



Wall-Mounted with 2 Sliding Doors



	user-code	TV width (maximum)	TV height (maximum)
	TVSL-2WM7836	34 ½"	28 1/2"
36"H	TVSL-2WM9036	40 ½"	28 1/2"
	TVSL-2WM10236	46 1/2"	28 1/2"
42″H	TVSL-2WM7842	34 ½"	34 ½"

#### Design Considerations:

- Designed to be surface-mounted
- Cabinet sides, top, and bottom of wall-mounted TV cabinets are finished resin. Interior is cabinet-line matched PVC
- Doors are mounted on PVC panels that slide in an aluminum glide track
- There will be a seam in the upper & lower frames in the 102"W cabinet
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D

#### SHOWN WITH DOORS OPEN



Built-In with 2 Sliding Doors



	user-code	TV width (maximum)	TV height (maximum)
	TVSL-2B7836	34 1/2"	28 ½"
36″H	TVSL-2B9036	40 1/2"	28 ½"
	TVSL-2B10236	46 1/2"	28 ½"
42″H	TVSL-2B7842	34 ½"	34 ½"

- Designed to fit into masonry or other rough openings
- Cabinet sides, top, bottom and interior of built-in TV cabinets are cabinet-line matched PVC
- Doors are mounted on PVC panels that slide in an aluminum glide track
- There will be a seam in the upper & lower frames in the 102"W cabinet
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D





# tv cabinets with 4 sliding doors

SHOWN WITH DOORS CLOSED

#### SHOWN WITH DOORS OPEN





Wall-Mounted with 4 Sliding Doors



	user-code	TV width (maximum)	TV height (maximum)
36"H	TVSL-4WM12636	58 ½"	28 ½"
Ţ	TVSL-4WM10242	46 ½"	34 1/2"
42″H	TVSL-4WM12642	58 ½"	34 1/2"

#### Design Considerations:

- Designed to be surface-mounted
- Cabinet sides, top, and bottom of wall-mounted TV cabinets are finished resin. Interior is cabinet-line matched PVC
- Doors are mounted on PVC panels that slide in an aluminum glide track
- There will be a seam in the upper & lower frames in the 102"W & 126"W cabinets
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D

Built-In with 4 Sliding Doors



	user-code	TV width (maximum)	TV height (maximum)
36″H	TVSL-4B12636	58 ½"	28 ½"
42″H	TVSL-4B10242	46 ½"	34 ½"
42	TVSL-4B12642	58 ½"	34 1/2"

- Designed to fit into masonry or other rough openings
- Cabinet sides, top, bottom and interior of built-in TV cabinets are cabinet-line matched PVC
- Doors are mounted on PVC panels that slide in a aluminum glide track
- There will be a seam in the upper & lower frames in the 102"W & 126"W cabinets
- Sizes listed above are overall cabinet width including frame
- See page 78 for frame specifications
- Overall depth = 8"D





hoods

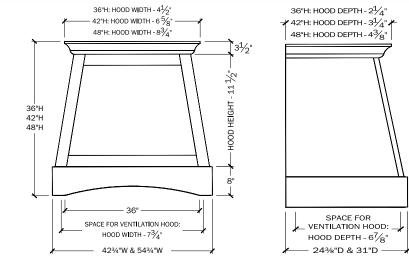


### shaker hood specifications

#### A fine example of the simplicity of the shaker design.

The Shaker hood by Nature Kast® features a familiar traditional angled styling.

- Sizes: 42 3/4"W & 54 3/4"W, 36"H, 42"H & 48" high, 24 3/4"D or 31"D
- This hood is built in three sections, with an internal plywood structural frame
- Stainless steel laminate liner can be cut on site to fit most hood inserts
- Available in all Paint, Stain & Glaze and Weathered finishes. Not currently available in Teak resin
- 100% weatherproof hood material can be used indoors or outdoors
- All hoods must be installed a minimum of 36" from the cooking surface. Check with local building codes and appliance specs
- Deeper hoods should be used over grill cabinets or any cooking appliance that is deeper than 24".





	item-code
	SHHD4336-25
36″H	SHHD4336-31
36	SHHD5536-25
	SHHD5536-31
	SHHD4342-25
42″H	SHHD4342-31
	SHHD5542-25
	SHHD5542-31
	SHHD4348-25
18″H	SHHD4348-31
48	SHHD5548-25
	SHHD5548-31

- The drawings show a Shaker hood with crown moldings attached.
- The crown molding is supplied loose and fitted on site.



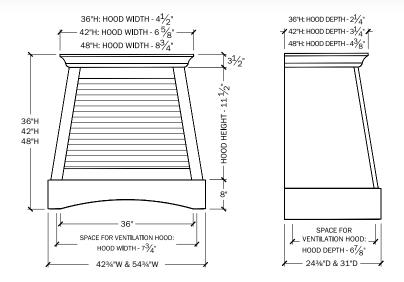
### louvered hood specifications



#### Detailed and Timeless.

The Louvered Hood by Nature Kast® combines the timeless appeal of the louvered door with the versatility of our various finishes.

- Sizes: 42 3/4"W & 54 3/4"W, 36"H, 42"H & 48" high, 24 3/4"D or 31"D
- This hood is built in three sections, with an internal plywood structural frame
- Stainless steel laminate liner can be cut on site to fit most hood inserts
- Available in all Cypress Paint, Stain & Glaze and Weathered finishes. Not currently available in Teak resin
- 100% weatherproof hood material can be used indoors or outdoors
- All hoods must be installed a minimum of 36" from the cooking surface. Check with local building codes and appliance specs
- Deeper hoods should be used over grill cabinets or any cooking appliance that is deeper than 24".





	item-code
	LOHD4336-25
36″H	LOHD4336-31
36	LOHD5536-25
	LOHD5536-31
	LOHD4342-25
42″H	LOHD4342-31
42	LOHD5542-25
	LOHD5542-31
	LOHD4348-25
Ţ	LOHD4348-31
48	LOHD5548-25
	LOHD5548-31

- The drawings show a Louver hood with crown moldings attached.
- The crown molding is supplied loose and fitted on site.







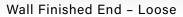




panels, fillers & pilasters



# loose resin finished end panels







item-code	species*
WFEL1218	С,Т
WFEL1224	C,T
WFEL1230	C,T
WFEL1236	C,T
WFEL1242	С,Т
WFEL1248	C,T
WFEL1254	С
WFEL1260	С

Base Finished End - Loose

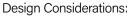


item-code	species*
BFEL2430	C,T
BFEL2830	C,T
BFEL3230	C,T
BFEL2436	C,T
BFEL2836	C,T
BFEL3236	C,T

#### Tall Finished End - Loose



TFEL1296 TFEL1896 TFEL2196 TFEL2496



- 3/4" thick wall cabinet depth resin panel finished on face and 1 vertical edge
- Ships loose









# 3/4" thick resin panels

3/4" Thick Resin Panel





item-code	species*
13"\	W
FP1330	C,T
FP1336	C,T
FP1342	С,Т
FP1396	С
FP13120	С

#### Design Considerations:

• 3/4" thick resin panel finished on face and 1 long edge





ecies*
C,T
C,T
С
С
С
C,T
С
С
С

#### Design Considerations:

• 3/4" thick resin panel finished on face and 2 vertical edges 3/4" Resin Panel with V-Grooves





item-code	species*
PCVG2430	С
PCVG2436	С
PCVG2442	С
PCVG3049	Т
PCVG2496	С

#### Design Considerations:

- 3/4" thick with lap joints on long edges
- V-grooves spaced 6" from center to center
- Available in all Paint, Stain and Weathered finishes

# pvc panels



Black & White PVC



item-code
PVC PANEL 2436
PVC PANEL 4836
PVC PANEL 396
PVC PANEL 696
PVC PANEL 1296
PVC PANEL 2496
PVC PANEL 3096
PVC PANEL 3696

- ¾" thick PVC panel
- PVC color will match cabinet box construction
- Used as a structural component and MUST be covered with resin if exposed to direct sunlight
- For non-listed sizes, select the next largest panel and reduce down.



### euro panel

1/2" Thick Phenolic Resin (HPL) Panel



item-code

**EUROCUSTPNL** 

#### Design Considerations:

- ½"thick Euro panel at variable width and height
- Maximum width is 72" & maximum height is 42"
- Grain direction (where applicable) matches the direction of the grain in the
- Finished on front and back with ebony edge
- Check catalog specifications for cutting and bonding Euro panel

### metro panel

3/4" Thick HDPE Panel



item-code

**HDPECUSTPNL** 

#### Design Considerations:

- 3/4"thick METRO panel at variable width and height
- Grain direction (where applicable) matches the direction of the grain in the room
- Finished on front and back with ebony edge
- Check catalog specifications for cutting and bonding Euro panel
- Maximum width is 72" & maximum height is 42" (grain, if applicable, is horizontal)

### applied resin finished end panels

Wall Finished End - Applied





item-code	species*
WFEA1218L	C,T
WFEA1218R	C,T
WFEA1224L	C,T
WFEA1224R	C,T
WFEA1230L	C,T
WFEA1230R	C,T
WFEA1236L	C,T
WFEA1236R	C,T
WFEA1242L	C,T
WFEA1242R	C,T
WFEA1248L	C,T
WFEA1248R	C,T
WFEA1254L	С
WFEA1254R	С
WFEA1542L	С
WFEA1542R	С
WFEA1260L	С
WFEA1260R	С

Base Finished End - Applied



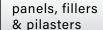


item-code	species*
BFEA2430L	C,T
BFEA2430R	C,T
BFEA2830L	C,T
BFEA2830R	C,T
BFEA3230L	C,T
BFEA3230R	C,T

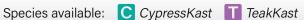
#### Design Considerations:

3/4" thick cabinet depth resin panel finished on face and 1 long edge and applied to cabinet















### applied euro finished end panels

Wall Finished End - Applied



#### item-code

WFEA1218EUROL

WFEA1218EUROR

WFEA1224EUROL

WFEA1224EUROR

WFEA1230EUROL

WFEA1230EUROR

WFEA1236EUROL

WFEA1236EUROR

WFEA1242EUROL

WFEA1242EUROR

WFEA1248EUROL

WFEA1248EUROR

WFEA1254EUROL

WFEA1254EUROR

WFEA1542EUROL

WFEA1542EUROR

WFEA1260EUROL

WFEA1260EUROR

#### Design Considerations:

- 1/2" thick Euro panel applied to cabinet
- Panel is flush with door front extending the full depth of the cabinet

#### Base Finished End - Applied



#### item-code

BFEA2430EUROL

BFEA2430EUROR

BFEA2830EUROL

BFEA2830EUROR

BFEA3230EUROL

BFEA3230EUROR

### applied metro finished end panels



Wall Finished End - Applied



#### item-code

WFEA12.87518-.75L

WFEA12.87518-.75R

WFEA12.87524-.75L

WFEA12.87524-.75R

WFEA12.87530-.75L

WFEA12.87530-.75R

WFEA12.87536-.75L WFEA12.87536-.75R

WFEA12.87542-.75L

WFEA12.87542-.75R

WFEA12.87548-.75L

WFEA12.87548-.75R

WFEA12.87554-.75L

WFEA12.87554-.75R

WFEA15.87542-.75L

WFEA15.87542-.75R

WFEA12.87560-.75L

WFEA12.87560-.75R

#### Design Considerations:

- 3/4" thick Metro panel applied to cabinet
- Panel is flush with door front extending the full depth of the cabinet



Base Finished End - Applied

#### item-code

BFEA24.87530-.75L

BFEA24.87530-.75R

BFEA28.87530-.75L

BFEA28.87530-.75R

BFEA32.87530-.75L

BFEA32.87530-.75R



### appliance panels

#### **Appliance Doors**











item-code	species*
APPLPNI 2430	СТ

#### Design Considerations:

- Available in custom sizes less than 24" W x 30" H
- Panels can be reduced in size at no additional cost
- 24"W x 30"H\* is compatible with most under counter refrigerators
- 15"W x 30"H\* is a common size for ice makers
- In most cases these standard sizes apply
- If panels are reduced, there will be a visible seam on the face
- Panels will match the door style listed in the header information
- For Euro and Metro appliance panels, please input exact size required in variable panel

\* Please note that these are recommended sizes based on our experience with most appliances.

Please refer to your manufacturer's specifications for exact requirements as we cannot guarantee the fit of our standard sized panels for all applications.

### decorative overlay doors

**Deco Doors** 





item-code	species*
DECODOOR930	С,Т
DECODOOR1224	C,T
DECODOOR1230	C,T
DECODOOR13.530	C,T
DECODOOR1530	С,Т
DECODOOR1236	С,Т
DECODOOR16.530	C,T
DECODOOR1818	C,T
DECODOOR1536	C,T
DECODOOR1830	C,T
DECODOOR19.530	C,T
DECODOOR1836	C,T
DECODOOR2130	C,T
DECODOOR2430	C,T
DECODOOR2836	Т
DECODOOR3036	Т

- Resin decorative overlay doors have unfinished backs and are used in applications where they are attached to a rigid surface
- For Euro and Metro overlay doors, please input size in variable panel

# faux brick panels



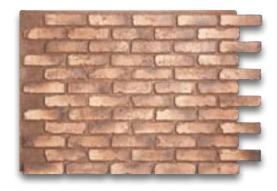
Dove White



item-code

PBRK4732-DW

#### Adobe Brown



item-code

PBRK4732-AB

#### Mountain Grey



item-code

PBRK4732-MG

- Interlocks with subsequent faux brick panels on all edges
- 3/4" thick where bricks interlock
- Total thickness = 3/4"
- Actual panel size: 47"W x 32"H
- There are no finished ends
- Fillers or posts are recommended to finish off edges
- Panels to be designed as insert panels



# stacked stone panels

**Dove White** 



item-code

PSS4925-DW

**Desert Sand** 



item-code

PSS4925-DS

Oxford Grey



item-code

PSS4925-OG

#### Design Considerations:

- Interlocks with subsequent stacked stone panels on all edges
- 3/4" thick where stones interlock
- Total thickness = 11/2"
- Actual panel size: 49"W x 24 3/4"H
- Interlock repeats 43 1/2"W x 24"H
- There are no finished ends
- Fillers or posts are recommended to finish off edges
- Panels to be designed as insert panels

PRICING NOTE: Price now includes finish factors

104

### slab fillers



#### CypressKast Filler



Profile:



item-code
3"
F330
F336
F342
F396
F3108
7"
F730
F736
F742
F796

#### Design Considerations:

[3" or 7"]W x 3/4" thick resin filler finished on face and 2 long edges

F7108

Total thickness = 3/4"

#### CypressKast Filler with Backer



Profile:



item-code
3"
FB330
FB336
FB342
FB396
FB3108
7"
FB730
FB736
FB742
FB796
FB7108

#### Design Considerations:

- [3" or 7"]W x 3/4" thick resin filler finished on face and 2 long edges
- 3/4" thick PVC backer
- Total thickness = 11/2"

TeakKast/Metro Filler



Profile:



item-code	
3"	
F330	
F336	
F342	
F396	
6"	
F630	
F636	
F642	
F696	

#### Design Considerations:

- [3" or 6"]W x 3/4" thick filler finished on face and 2 long edges
- Total thickness = 3/4"

TeakKast/Metro Filler with Backer



Profile:





item-code
3"
FB330
FB336
FB342
FB396
6"
FB630
FB636
FB642
FB696

- [3" or 6"]W x 3/4" thick filler finished on face and 2 long edges
- 3/4" thick PVC backer
- Total thickness = 11/2"









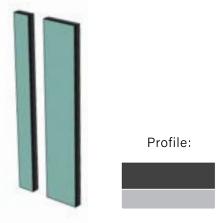








#### Euro Filler with Backer





### item-code

3"

DMFB318EURO

DMFB324EURO

DMFB330EURO

DMFB336EURO

DMFB342EURO

DMFB348EURO

DMFB354EURO

6"

DMFB618EURO

DMFB624EURO

DMFB630EURO

DMFB636EURO

#### Design Considerations:

- Overall dimensions: 3"W or 6"W x 1 1/2"D
- 2 1/8"W or 5 1/8"W x 1/2" thick Euro filler with 1/16" reveal all around
- Attached to a 3" W x 3/4" thick cabinet line matched PVC backer

### door match fillers

#### Door Match Filler



Profile:



#### item-code

3"

DMF330

6"

DMF618

DMF624

DMF630

**DMF636** 

DMF690

#### **Design Considerations:**

[2 1/8" or 5 1/8"]W x 1" thick resin filler finished on face and all edges and includes door match edge detail all around

#### Door Match Filler with Backer



Profile:





#### item-code

3"

DMFB330

6"

DMFB618

DMFB624

DMFB630

DMFB636

DMFB690

- Overall dimensions: [3" or 6"]W x 1 3/4"D
- [2 1/8" or 5 1/8"]W x 1" thick resin filler finished on face and all edges and includes door match edge detail all around
- 3/4" thick PVC backer
- Total thickness = 1 3/4"













# corner fillers







Profile:



CI

item-code

CF3336

CF3342

CF3396

# Design Considerations:

- Overall dimensions: 3"W x 3"W x [36", 42" or 96"H]
- 3/4" thick resin fillers at 90° (inverted) finished on both 3"W outside faces and both long edges
- Especially useful for hiding corner joints on islands and peninsulas

#### 3"W x 36"H Corner Filler



Profile:







FOL3336

#### Design Considerations:

- Overall dimensions: 10 3/4"W x 10 3/4"W x 36"H
- 3"W x 3"W x 3/4" thick resin fillers at 90° finished on all four faces
- 3/4" thick PVC backers

30"H Corner Filler



Profile:





item-code

3" x 3"

CFB3330

5" x 5"

CFB5530

# **Design Considerations:**

- 3/4" thick fillers at 90° finished on both 3"W inside faces and both long edges
- 3/4" thick PVC backers
- Overall dimensions 3x3": 4 1/2"W x 4 1/2"D x 30"H
- Overall dimensions 5x5": 5 1/2"W x 6 1/2"D x 30"H

Euro 30"H Corner Filler







item-code

3" x 3"

CFB3330EURO

5" x 5"

CFB5530EURO

- 1/2" thick Euro corner filler at 90° finished on both 3"W inside faces with ebony edge and 3/4" thick PVC backers
- Overall dimensions 3x3": 4 1/4"W x 4 1/4"D x 30"H
- Overall dimensions 5x5": 6 1/4"W x 6 1/4"D x 30"H











# resin base pilasters



Profile:





#### item-code

BPA336-7

BPA336-13

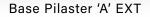
BPA336-25

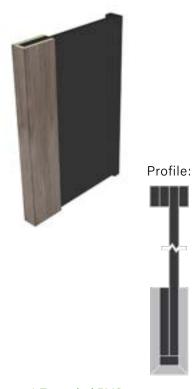
BPA336-29

BPA336-33

## Design Considerations:

- 3"W x [7", 13", 25", 29" or 33"] D x 36"H
- Finished on 3"w face and both sides





\* Extended PVC to support countertop between appliances.



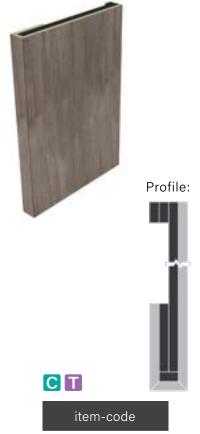
#### item-code

BPA336-7-PVC25X BPA336-7-PVC29X

# Design Considerations:

- 3"W x [25" or 29"]D x 36"H
- 7" resin return with PVC extension to support countertop between appliances
- Finished on 3"w face and both 7" resin return sides

#### Base Pilaster 'B'



BPB336-13

BPB336-25

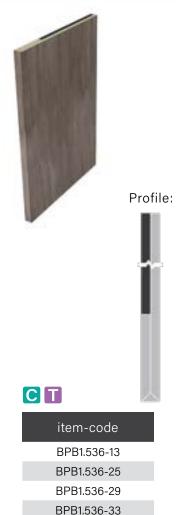
BPB336-29

BPB336-33

# Design Considerations:

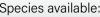
- 3"W x [13", 25", 29" or 33"]D x 36"H
- Finished on 3"w face and two sides (including 7" resin return)

#### Base Pilaster 'B' Slim



- 1 ½"W x [13", 25", 29" or 33"]D x 36"H
- Finished on two sides and one 7" resin return







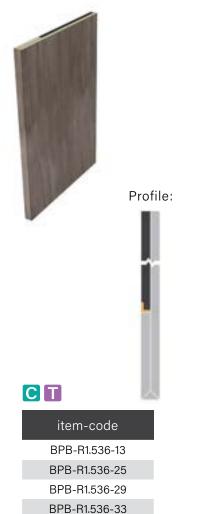








# Base Pilaster 'B' Slim (reinforced)



## Design Considerations:

- 1 ½"W x [13", 25", 29" or 33"]D x 36"H
- Finished on two sides and one 7" resin return
- Has aluminum L-profile for extra structural support when not secured to a cabinet

## Base Pilaster 'C' (resin return)



BPC336-25 RSN

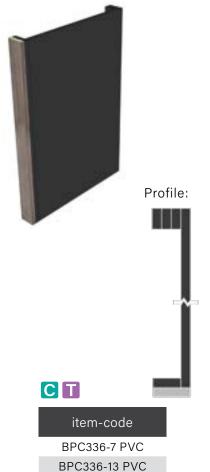
BPC336-29 RSN

BPC336-33 RSN

# Design Considerations:

- 3"W x [7", 13", 25", 29" or 33"] D x 36"H
- Finished on 3"w face, side return and long inside edge

Base Pilaster 'C' (PVC return)



BPC336-25 PVC

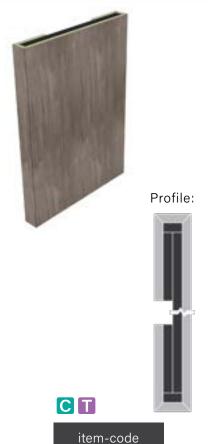
BPC336-29 PVC

BPC336-33 PVC

# Design Considerations:

- 3"W x [7", 13", 25", 29" or 33"] D x 36"H
- Finished on 3"w face and both long edges

Base Pilaster 'D'



# BPD336-26

BPD336-30

BPD336-34

- 3"W x [26", 30" or 34"]D x 36"H
- Finished on both 3"w faces, side panel and both 7" resin returns



# euro base pilasters







#### item-code

BPA336-6.625-EURO

BPA336-12.625-EURO

BPA336-24.625-EURO

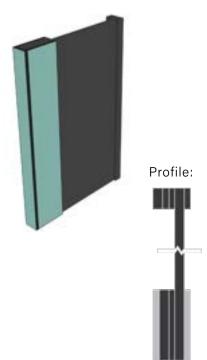
BPA336-28.625-EURO

BPA336-32.625-EURO

#### **Design Considerations:**

- 3"W x [6.625", 12.625", 24.625", 28.625" or 32.625"]D x 36"H
- Finished on 3"w face and both sides





\* Extended PVC to support countertop between appliances.



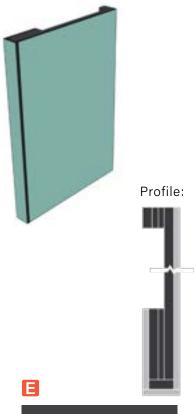
## item-code

BPA336-7-EUROPVC24.625X BPA336-7-EUROPVC28.625X

# Design Considerations:

- 3"W x [24.625" or 28.625"]D x 36"H
- 7" return with PVC extension to support countertop between appliances
- Finished on 3"w face and both 7" return sides

Base Pilaster 'B'



#### item-code

BPB336-12.625-EURO

BPB336-24.625-EURO

BPB336-28.625-EURO

BPB336-32.625-EURO

# Design Considerations:

- 3"W x [12.625", 24.625", 28.625" or 32.625"]D x 36"H
- Finished on 3"w face and two sides (including 7" return)



panels, fillers & pilasters



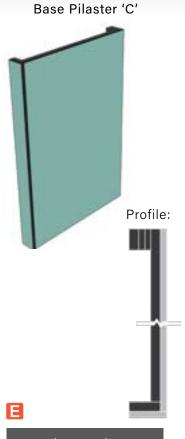










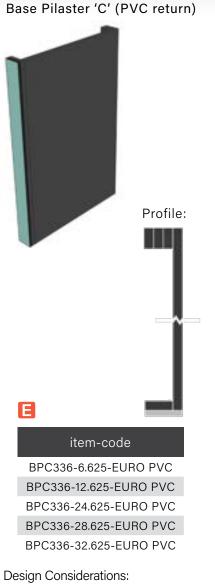


## item-code

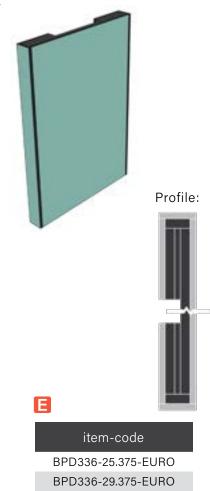
BPC336-6.625-EURO BPC336-12.625-EURO BPC336-24.625-EURO BPC336-28.625-EURO BPC336-32.625-EURO

# Design Considerations:

- 3"W x [6.625", 12.625", 24.625", 28.625" or 32.625"]D x 36"H
- Finished on 3"w face, side return and long inside edge



- 3"W x [6.625", 12.625", 24.625", 28.625" or 32.625"]D x 36"H
- Finished on 3"w face and both long edges



Base Pilaster 'D'

BPD336-33.375-EURO

- 3"W x [25.375", 29.375" or 33.375"]D x 36"H
- Finished on both 3"w faces, side panel and both 7" returns



# metro base pilasters





Profile:



# M

#### item-code

BPA336-6.875-0.75

BPA336-12.875-0.75

BPA336-24.875-0.75

BPA336-28.875-0.75

BPA336-32.875-0.75

## Design Considerations:

- 3"W x [6.875", 12.875", 24.875", 28.875" or 32.875"]D x 36"H
- Finished on 3"w face and both sides

#### Base Pilaster 'A' EXT



Profile:

\* Extended PVC to support countertop between appliances.

# M

#### item-code

BPA336-7-0.75PVC24.875X

BPA336-7-0.75PVC28.875X

# Design Considerations:

- 3"W x [24.875" or 28.875"]D x 36"H
- 7" return with PVC extension to support countertop between appliances
- Finished on 3"w face and both 7" return sides

#### Base Pilaster 'B'



Profile:



M

#### item-code

BPB336-12.875-0.75

BPB336-24.875-0.75

BPB336-28.875-0.75

BPB336-32.875-0.75

# Design Considerations:

- 3"W x [12.875", 24.875", 28.875" or 32.875"]D x 36"H
- Finished on 3"w face and two sides (including 7" return)



panels, fillers & pilasters





















## item-code

BPC336-6.875-0.75

BPC336-12.875-0.75

BPC336-24.875-0.75

BPC336-28.875-0.75

BPC336-32.875-0.75

# Design Considerations:

- 3"W x [6.875", 12.875", 24.875", 28.875" or 32.875"]D x 36"H
- Finished on 3"w face, side return and long inside edge

Base Pilaster 'C' (PVC return)



Profile:



M

## item-code

BPC336-6.875-0.75 PVC

BPC336-12.875-0.75 PVC BPC336-24.875-0.75 PVC

BPC336-29.875-0.75 PVC

BPC336-32.875-0.75 PVC

# Design Considerations:

- 3"W x [6.875", 12.875", 24.875", 28.875" or 32.875"]D x 36"H
- Finished on 3"w face and both long edges with PVC return



Profile:



item-code

BPD336-25.875-0.75

BPD336-29.875-0.75

BPD336-33.875-0.75

# **Design Considerations:**

M

- 3"W x [25.875", 29.875" or 33.875"]D x 36"H
- Finished on both 3"w faces, side panel and both 7" returns

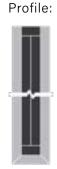


# resin wall pilasters

# Wall Pilaster 'A'



CIT



item-code	species*
WPA318-7	C,T
WPA318-13	C,T
WPA324-7	C,T
WPA324-13	C,T
WPA330-7	C,T
WPA330-13	C,T
WPA336-7	C,T
WPA336-13	C,T
WPA342-7	C,T
WPA342-13	C,T
WPA348-7	C,T
WPA348-13	C,T
WPA354-7	С
WPA354-13	С

#### Design Considerations:

- 3"W x [7" or 13"]D x [18", 24", 30", 36", 42", 48" or 54"]H
- Finished on 3"w face and both sides



Wall Pilaster 'B'



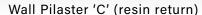




item-code	species*
WPB318-13	С,Т
WPB324-13	C,T
WPB330-13	C,T
WPB336-13	C,T
WPB342-13	C,T
WPB348-13	С,Т
WPB354-13	С

# Design Considerations:

- 3"W x 13"D x [18", 24", 30", 36", 42", 48" or 54"]H
- Finished on 3"w face and two sides (including 7" resin return)



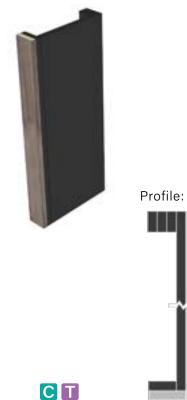


item-code	species*
WPC318-13 RSN	С,Т
WPC324-13 RSN	C,T
WPC330-13 RSN	C,T
WPC336-13 RSN	C,T
WPC342-13 RSN	C,T
WPC348-13 RSN	C,T
WPC354-13 RSN	С

# Design Considerations:

- 3"W x 13"D x [18", 24", 30", 36", 42", 48" or 54"]H
- Finished on 3"w face, side return and long inside edge

Wall Pilaster 'C' (PVC return)



item-code
WPC318-13 PVC
WPC324-13 PVC
WPC330-13 PVC
WPC336-13 PVC
WPC342-13 PVC
WPC348-13 PVC
WPC354-13 PVC

- 3"W x 13"D x [18", 24", 30", 36", 42", 48" or 54"]H
- Finished on 3"w face and both long edges







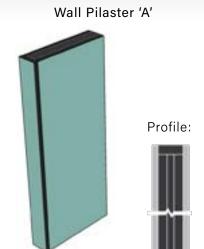






# euro wall pilasters





#### item-code

WPA318-6.625-EURO

WPA318-12.625-EURO

WPA324-6.625-EURO

WPA324-12.625-EURO

WPA330-6.625-EURO

WPA330-12.625-EURO

WPA336-6.625-EURO

WPA336-12.625-EURO

WPA342-6.625-EURO

WPA342-12.625-EURO

WPA348-6.625-EURO

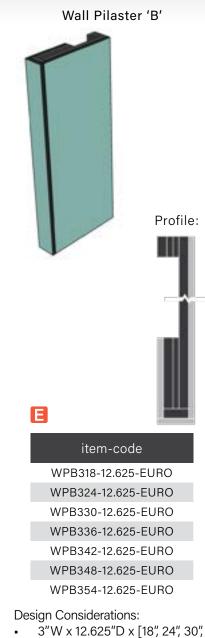
WPA348-12.625-EURO

WPA354-6.625-EURO

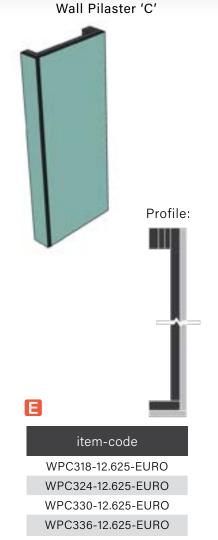
WPA354-12.625-EURO

#### Design Considerations:

- 3"W x [6.625" or 12.625"]D x [18", 24", 30", 36", 42", 48" or 54"]H
- Finished on 3"w face and both sides



- 3"W x 12.625"D x [18", 24", 30 36", 42", 48" or 54"]H
- Finished on 3"w face and two sides (including 7" return)



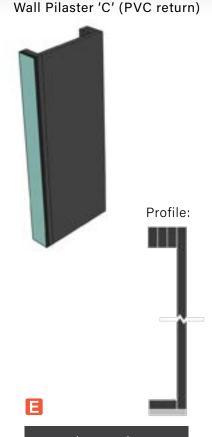
WPC342-12.625-EURO

WPC348-12.625-EURO

WPC354-12.625-EURO

#### Design Considerations:

- 3"W x 12.625"D x [18", 24", 30", 36", 42", 48" or 54"]H
- Finished on 3"w face, side return and long inside edge



#### item-code

WPC318-12.625-EURO PVC WPC324-12.625-EURO PVC WPC330-12.625-EURO PVC WPC336-12.625-EURO PVC WPC342-12.625-EURO PVC WPC348-12.625-EURO PVC WPC354-12.625-EURO PVC

- 3"W x 12.625"D x [18", 24", 30", 36", 42", 48" or 54"]H
- Finished on 3"w face and both long edges



# metro wall pilasters



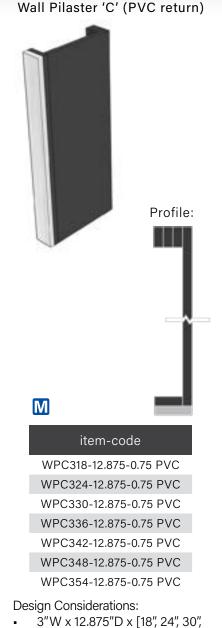
- 3"W x [6.875" or 12.875"]D 54"]H
- both sides

# Wall Pilaster 'B' Profile: M item-code WPB318-12.875-0.75 WPB324-12.875-0.75 WPB330-12.875-0.75 WPB336-12.875-0.75 WPB342-12.875-0.75 WPB348-12.875-0.75 WPB354-12.875-0.75 Design Considerations: • 3"W x 12.875"D x [18", 24", 30", 36", 42", 48" or 54"]H Finished on 3"w face and two

Wall Pilaster 'C' Profile: M item-code WPC318-12.875-0.75 WPC324-12.875-0.75 WPC330-12.875-0.75 WPC336-12.875-0.75 WPC342-12.875-0.75 WPC348-12.875-0.75 WPC354-12.875-0.75

# Design Considerations:

- 3"W x 12.875"D x [18", 24", 30", 36", 42", 48" or 54"1H
- return and long inside edge



- x [18", 24", 30", 36", 42", 48" or
- Finished on 3"w face and

- sides (including 7" return)
- Finished on 3"w face, side

36", 42", 48" or 54"]H Finished on 3"w face and both long edges

panels, fillers & pilasters

Species available: CypressKast TeakKast







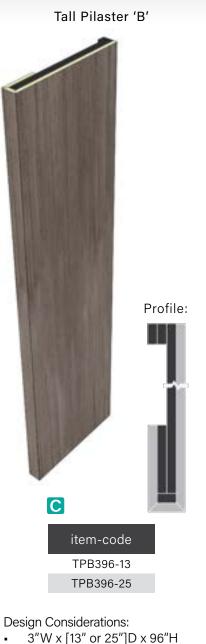


# resin tall pilasters



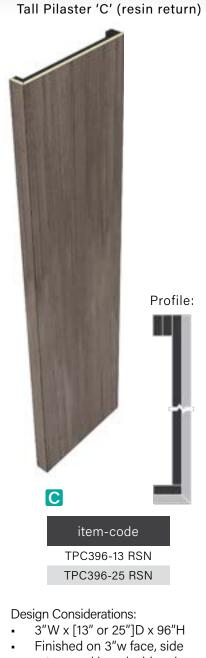


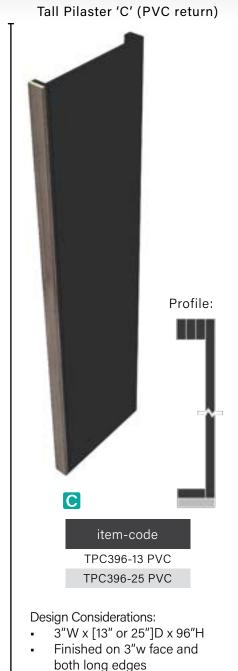




two sides (including 7" resin

return)



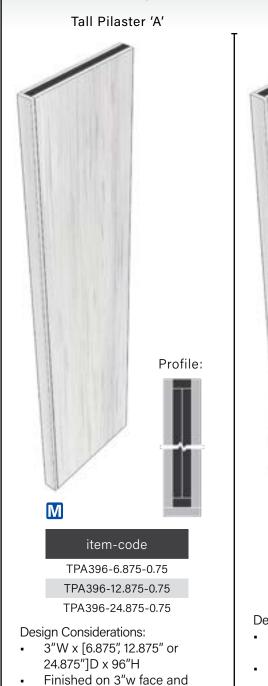


- Finished on 3"w face and
- Finished on 3"w face and both sides

return and long inside edge



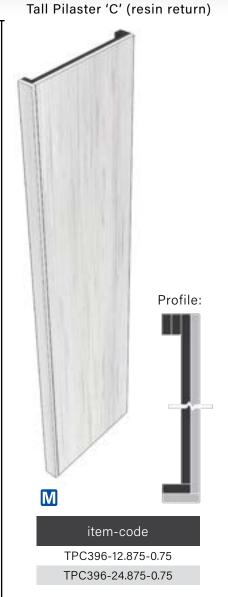
# metro tall pilasters



Tall Pilaster 'B' Profile: item-code TPB396-12.875-0.75 TPB396-24.875-0.75

Design Considerations:

- 3"W x [12.875" or 24.875"]D x 96"H
- Finished on 3"w face and two sides (including 7" return)



Design Considerations:

- 3"W x [12.875" or 24.875"]D x 96"H
- Finished on 3"w face, side return and long inside edge

Tall Pilaster 'C' (PVC return) Profile: item-code TPC396-12.875-0.75 PVC TPC396-24.875-0.75 PVC

Design Considerations:

- 3"W x [12.875" or 24.875"]D x 96"H
- Finished on 3"w face and both long edges

panels, fillers & pilasters

both sides

Species available: CypressKast TeakKast



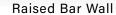


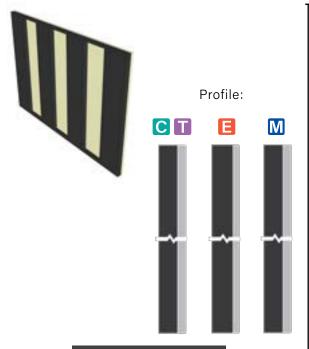




# raised counter walls





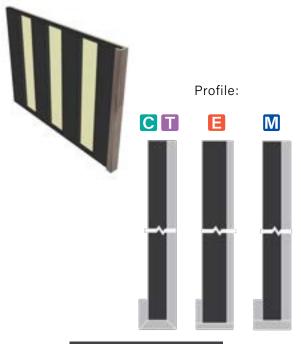


item-code	species*			
RBW42	C,T,M			
RBWVG42	C,T			
RBW42-0.5	Е			

# Design Considerations:

- 42"H (please specify lower if required)
- To be installed on back of base cabinets
- Price per linear inch of wall length
- Minimum length is 20"
- Maximum length is 60" but may be extended by using additional Raised Bar Walls
- These do not have End Caps and are to be used as internal wall pieces
- Wall is 2 ¼" thick
- Can be built with V-groove panels
- V-groove walls should be ordered 24" to retain lap-joint

## Raised Bar Wall With End Cap



item-code	species*
RBWEC42	C,T,M
RBWECVG42	C,T
RBWEC42-0.5	Е

# **Design Considerations:**

- 42"H (please specify lower if required)
- To be installed on back of base cabinets
- Price per linear inch of wall length
- Minimum length is 20"
- Maximum length is 60" but may be extended by using additional Raised Bar Walls
- End cap is 3" wide with a 2" return
- Wall is 2 1/4" thick at the ribs
- Can be built with V-groove panels
- V-groove walls with end caps should be ordered 21"-23" to retain lap-joint

\* Raised Bar Walls have been designed to allow easier installation of raised counter tops:



#### Features and considerations

- Raised bar walls need to be securely attached to the cabinets to provide a solid base for the counter tops
- Posts are used to cover the joints between the finished panels. Corbels can be attached to these to support the bar counter tops
- Backsplash should be attached above the base cabinets after counter has been installed
- End Cap Walls have a 2" return that will add to the length of the wall at the end of the cabinet run
- If designing an L-shaped configuration, allow 2 ¼" behind the cabinets when calculating the raised bar wall lengths needed







# moldings



# shelves

3"H Floating Shelf with No Finished Ends

3"H Floating Shelf with Finished Ends









item-code

FSH1224

FSH1230

FSH1236



#### Dimensions:

12"D x 3"H

# Widths available:

24"W, 30"W & 36"W Design Considerations:

- Unfinished ends
- PVC framework is installed on wall, then the resin cover slips over-top of PVC
- PVC frame is shipped loose inside resin cover
- Shelf is reinforced with an aluminum L-profile for additional strength
- Additionally shelf has concealed L-brackets to reduce shelf sag

#### Dimensions:

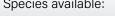
■ 12"D x 3"H

# Widths available:

24"W, 30"W & 36"W Design Considerations:

- Finished ends
- PVC framework is installed on wall, then the resin cover slips over-top of PVC
- PVC frame is shipped loose inside resin cover
- Shelf is reinforced with an aluminum L-profile for additional strength
- Additionally shelf has concealed L-brackets to reduce shelf sag





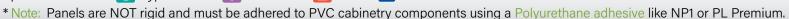


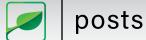












#### 3-Sided Resin Posts





## item-code

PST3S-3336

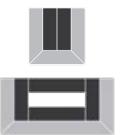
PST3S-6330

PST3S-6336

PST3S-6342

PST3S-6354

PST3S-6396



# Design Considerations:

- Available in 3" or 6" W at 3"D
- Grain is vertical

## 4-Sided Resin Posts





## item-code

PST4S-3336

PST4S-3342

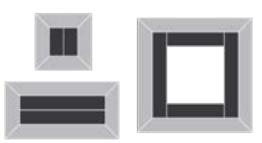
PST4S-6336

PST4S-6342

PST4S-6636

PST4S-6642

PST4S-6696



# Design Considerations:

- Available in 3" and 6" widths
- Grain is vertical

#### 3-Sided Euro Posts





## item-code

PST3S-3336-EURO

PST3S-6330-EURO

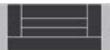
PST3S-6336-EURO

PST3S-6342-EURO

PST3S-6354-EURO

PST3S-6396-EURO





# Design Considerations:

- Available in 3" or 6" W at 3"D
- Grain (if applicable) matches room
- Horizontal grain requires drawings











124



## 4-Sided Euro Posts



## item-code

PST4S-3336-EURO

PST4S-3342-EURO

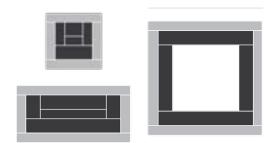
PST4S-6336-EURO

PST4S-6342-EURO

PST4S-6636-EURO

PST4S-6642-EURO

PST4S-6696-EURO



# Design Considerations:

- Available in 3" and 6" widths
- Grain (if applicable) matches room
- Horizontal grain requires drawings

#### 3-Sided Metro Posts





## item-code

PST3S-3336

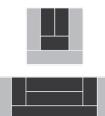
PST3S-6330

PST3S-6336

PST3S-6342

PST3S-6354

PST3S-6396



# Design Considerations:

- Available in 3" or 6" W at 3"D
- Grain (if applicable) is vertical

#### 4-Sided Metro Posts





## item-code

PST4S-3336

PST4S-3342

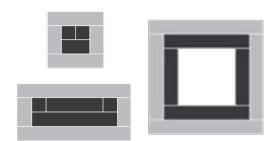
PST4S-6336

PST4S-6342

PST4S-6636

PST4S-6642

PST4S-6696



- Available in 3" and 6" widths
- Grain (if applicable) is vertical



# brackets

## **Curled Bracket**





Bracket C

# Design Considerations:

- 8"D x 10"H x 5"W
- PVC support is mounted to the wall and decorative molded resin corbel slips over-top

# Straight Bracket





## Design Considerations:

- 8"D x 10"H x 3"W
- Angled edges are profiled
- PVC support is mounted to the wall and fabricated resin corbel slips over-top

# crown

# Crown Molding





# Design Considerations:

- 3 ½"D x 3 ½"H x 96"W
- Finished on the face only

# Crown Molding with Return





- 3 ½"D x 3 ½"H x 96"W
- Return is PVC and is 1 3/4"D
- Finished on the face only
- The exposed bottom edge of the return will be covered with door matching edge tape











# decorative moldings

**Decorative Rail** 



C

item-code

DRM396

# Design Considerations:

- 1"D x 3"H x 96"W
- Finished on the face and both long edges

Light Valance



C

item-code

LR396

# Design Considerations: Resin Rail:

- <sup>3</sup>/<sub>4</sub>"D x 3"H x 96"W
- Finished on the face and 2 long edges

Light Valance with Aluminum Support





item-code

LRA396

# Design Considerations: Resin Rail:

- 3/4"D x 3"H x 96"W
- Finished on the face and 2 long edges

# Aluminum Backer:

• 3/4"D x 3/4"H x 96"W

This item is **REQUIRED** for the following cabinets:

TVBF2 - WM (all sizes)

Light Valance with PVC Backer





item-code

LRPVC396

# Design Considerations: Resin Rail:

- 3/4"D x 3"H x 96"W
- Finished on the face and 2 long edges

## 90° PVC Backer:

2"D x 2"H x 96"W



## **Decorative Shoe**





## Design Considerations:

- 1"D x 1"H x 96"W
- Finished on the face and 1 long edge

# Insert Frame Molding



#### Dimensions:

- 13/8" x 2" x 3/4"TH x 96"L
- Made of Resin
- Finished on 3 sides
- Order to trim around suspended cabinets that are used as insert cabinets

# planks

# Ship Lap V-Groove Plank



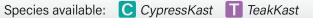
#### Dimensions:

3⁄4″D x 6″H

## Widths available:

36"W, 42"W, 96"W & 120"W **Design Considerations:** 

- Can be used for complete ceiling or wall applications to match outdoor cabinetry
- Finished on the face and 2 long edges
- Can be used to cover tight radius structure applications











128

# furniture bases

6"H Furniture Base





item-code

FBM696

# Design Considerations:

- ½"D x 6"H x 96"W
- Manufactured at 6"H to allow for scribing to match rain pitch of deck
- Finished on the face and 1 long edge

# 6"H Furniture Base with Return





item-code

FBMR696

# Design Considerations:

- 2 1/4"D x 6"H x 96"W
- Manufactured at 6"H to allow for scribing to match rain pitch of deck
- Finished on the face and 1 long edge

# toe kick

CypressKast / Metro Toe Kick





item-code	species*
NK596	C,M
NK5108	С
NK796	C,M
NK7108	С

CypressKast Design Considerations:

- 3/4"D x 5"H or 7"H x 96" or 108"W
- Finished on the face and 2 long edges

# Metro Design Considerations:

- <sup>3</sup>/<sub>4</sub>"D x 5"H or 7"H x 96"W
- Finished on both sides with colour-match core
- For information on bonding Metro toe kick to PVC, see page 28

TeakKast Toe Kick





NK696

- <sup>3</sup>⁄<sub>4</sub>"D x 6"H x 96"W
- Finished on the face and 2 long edges





## Euro Toe Kick with Vertical Grain





item-code

NK672EURO-V

# **Design Considerations:**

- ½"D x 6"H x 72"W
- Grain direction is vertical
- Finished on front and back with ebony edge
- Only available for Wood Decors
- For information on bonding Euro toe kick to PVC, see page 27

## Standard Euro Toe Kick (Horizontal Grain)





item-code

NK696EURO-H

# Design Considerations:

- ½"D x 6"H x 96"W
- Finished on front and back with ebony colored edge
- For information on bonding Euro toe kick to PVC, see page 27

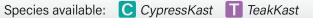
#### **PVC Toe Kick**



## item-code

NK796PVC

- 3/4"D x 7"H x 96"W
- Cabinet line matched PVC
- Used as a structural component and MUST be covered with resin if exposed to direct sunlight















accessories & hardware



# accessories

Touch Up Kit



## item-code

TOUCH UP KIT

- Touchup kit for resin cabinetry
- Contains formulation specific to finish selected (painted, stain & glaze or weathered finish)
- Has appropriate FilStick to match base colour

Camlock for Door/Drawer



# item-code

CAMLOCK

- Stainless steel camlock for doors or drawers
- Priced per lock
- Elbow latch is required on cabinets with 2 doors
- Each keyed differently

Elbow Latch



#### item-code

**ELBOW LATCH** 

- Stainless steel elbow latch
- Priced per latch
- Installed on top of base cabinet doors and bottom of wall cabinet doors

Sealed Magnetic Catch



## item-code

MAGNETIC CATCH

- Sealed catch for doors and drawers
- Set includes magnet and stainless steel plate
- Available in black or white to match cabinet box



#### NK Drill-in Push



#### item-code

#### **NKPUSH**

- Allows for spring-loaded opening of doors and drawers without handles
- Only works with motion hinges and soft-close drawer slides
- Concealed in cabinet gable or stretcher
- Adjustable standoff
- Available in black or white to match cabinet box

# Slide-Out Trays

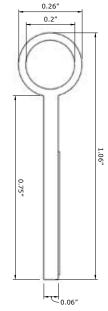


item-code		item-code
SOT9	•	SOT9-8in
SOT10.5		SOT10.5-8in
SOT12		SOT12-8in
SOT13.5		SOT13.5-8in
SOT15		SOT15-8in
SOT16.5		SOT16.5-8in
SOT18		SOT18-8in
SOT19.5		SOT19.5-8in
SOT21		SOT21-8in
SOT24		SOT24-8in
SOT27		SOT27-8in
SOT30		SOT30-8in
SOT33		SOT33-8in
SOT36		SOT36-8in

- The item-code correlates to the size of the base cabinet, not the overall slide out tray width
- 4"H or 8"H PVC slide out tray with a scoop detail on the front
- Installed into cabinet with 100% stainless steel full extension soft-close glides
- Front, sides and back panels are 1/2" thick, floor is 3/4" thick.

#### Weather Seal Gasket





# user-code WSGASKET WSGASKETWH

- 60 Duro EPDM weather seal with pressure sensitive adhesive
- Can be applied to drawer and door cabinets
- Use mechanical fasteners like staples to improve seal integrity
- When installed, bulb compresses to  $\pm 0.125$ ", so drawer tracks will need to be adjusted 1/8" back to compensate for this (not necessary for Contempo/Euro as doors/drawers are set up for 1/8" bumpers already)
- Door hinges may also require a minor adjustment
- Available in black or white



# Adjustable Counter Bracket



# **Installation Kit and Requirements**

#### Hardware Included:

- A Floating Surface Adjustable Bracket (1)
- **B** Allen head set screws (2)
- C Phillips head wood screws (2)
- D Allen wrench (1)

#### **Tools Required:**

- · Phillips screw driver
- %" drill bit
- Caulk
- Router
- Wood chisel

## **Bracket Installation Requirements:**

- Wall thickness between ¾" 4" (add material if < ¾")
- · Must be placed directly under seams in countertop
- · Used for overhangs between 8" and 18"
- Designed to allow easier installation of floating surfaces
- Full installation instructions included with product
- Includes required fasteners
- Manufactured by Steel Design Solutions using American-made structural steel (¼" thick)
- Powder coated to guard against corrosion. Can safely be used outdoors without the threat of rust as long as the powder coating is not damaged
- Warranty covered by a limited 12 Month Manufacturers Warranty
- The bracket size is determined by the wall thickness and overhang length. See Table below:

#### **OVERHANG LENGTH**

WALL THICKNESS	8"	9"	10"	11"	12"	13"	14"	15"	16"
3/4"	8"	8"	8"	10"	10"	10"	12"	12"	12"
3"	10"	10"	10"	12"	12"	12"			

Generally, you will need one bracket every 12-18". As a rule-of-thumb, use 2 brackets for 24-28", 3 brackets for 29-48", 4 brackets for 49-68", 5 brackets for 69-88" and 6 brackets for 89-108"



# hardware



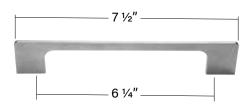
316 Stainless Steel Radius Pull



item-code XL-JSR135TT

- Contemporary 5 ¼" stainless steel pull with ultimate corrosion resistance
- Screws included

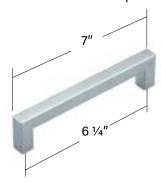
# 304 Stainless Steel Low Profile Pull



item-code

- Sleek contemporary 7 1/2" stainless steel low profile pull handle
- Screws included

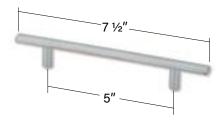
# 304 Stainless Steel Square Pull



item-code KPH-160

- Contemporary 7" stainless steel square pull handle
- Screws included

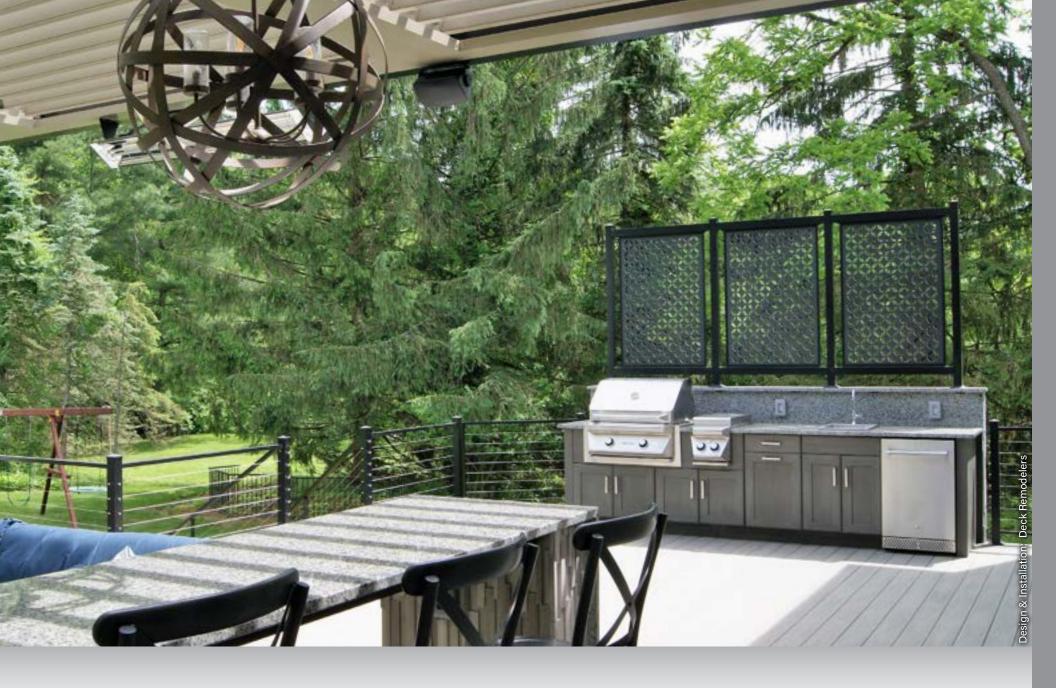
#### 304 Stainless Steel Oval T Bar



item-code 7014

- Contemporary 7 1/2" stainless steel oval pull handle
- Brushed finish
- Screws included







modifications



# structural modifications

# Depth Adjustment



\* Custom width and height modifications NOT available.

#### **INCREASE DEPTH**

item-code up-charge
DEPTH INCREASE 20%

- Max depth = 32"D.
- Max TV cabinet depth = 12"D
- Drawer box depths do not change if depth of cabinet is increased

#### **DECREASE DEPTH**

item-code up-charge
DEPTH DECREASE 0%

- Minimum depth with drawers= 12"D
- Minimum depth without drawers but with doors = 5"D

# **Cabinet Front Only**



item-code up-charge
CAB FRNT ONLY 20%

- PVC frame is 4"D (to allow for hinges)
- Black PVC cannot be exposed to direct sunlight
- Not available for cabinets with drawers

#### Add Vent to Cabinet



item-code

ADD VENT

Adds a vent to the floor of a base cabinet

## Add a Drawer Partition



## item-code

DRAWER DIVIDER

- Inserts a ½" thick cabinetline match PVC front-to-back partition into the drawer box
- Partition(s) will be evenly spaced within the drawer
- Priced per partition





sales resources



# printed sales resources

Package NatureKast Brochures



item-code

BROCHURES 25 BROCHURES 50

- Tri-fold to 11" x 8 ½"
- Litho print on heavy stock with soft-touch AQ
- Luxurious brochure for showrooms and maximum impact opportunities

Package NatureKast Leaflets



item-code

LEAFLETS 50

LEAFLETS PKG 100

- Tri-fold letter size to 6"W x 6"H
- Litho print on heavy stock with soft-touch AQ
- Great for show hand-outs and maildrops

NatureKast Catalog 2019



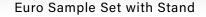
item-code

NATUREKAST CATALOG 2020

- 152 full-color pages
- Letter size to 11"W x 8 ½"H
- Litho print with soft-touch AQ cover

# sample resources

Colour Block Set with Contempo Door











#### item-code

**COLOUR BLOCK SET** 

#### Included in Kit:

- Set of 23 samples
- Four 12" x 12" half Louver doors with the Weathered finishes
- One 12" x 12" Contempo door with aluminum rail
- Ten CypressKast color 3" x 6"blocks:
  - Two painted blocks
  - Six Stain & Glaze blocks
  - Two Weathered Finish blocks
- Five new TeakKast Color blocks (3" x 6" on a chain)
- Three Contempo frame samples (2" x 4" on a chain)
- Please check DealerNet for latest sample kit available

#### item-code

**EURO SAMPLE SET** 

#### Included in Set:

- One 8" x 8" Wood Decor sample door
   - ½" thick and finished both sides with
   characteristic ebony edge and ⅓₂²" micro chamfer
- Four 3 ½" x 3 ½" Wood Decor finish samples finished front side only
- Four 3 ½" x 3 ½" Pure Accent finish samples finished front side only
- Branded table display stand

#### Other considerations:

Euro is an exclusive line, so please contact your rep if need more information or wish to carry this line

#### item-code

METRO SAMPLE SET

- Set of ten sample HDPE blocks
- 5 3/4"W x 5 3/4"H

#### Colour Block set includes:

- Five lowsheen wood grain HDPE blocks
- Five solid colours



## Four Sample Doors



#### item-code

4 DOOR SAMPLE SET

- Set of four sample doors
- 12"W x 24"H

#### Door set includes:

- Louver door (Weathered Dockside)
- Shaker door (Espresso)
- Slab door (Raven Ash)
- Contempo door (Arctic Slate with matte black aluminum rail)

# showroom for the road

Suitcase Door & Drawer Cabinet



#### item-code

SUITCASE DISPLAY

# Design Considerations:

- Effective as a take-anywhere showroom
- Cabinet box is 15"W x 6"H x 18"D
- Black PVC box with adjustable leg levelers
- Weathered Graphite drawer front
- Louver Door on top of cabinet
- Weathered Graphite finished end panel on 1 Side

#### Mini Base Door & Drawer Cabinet



#### item-code

MINI BASE CAB

# Design Considerations:

- Effective as a take-anywhere showroom
- Cabinet box is 15"W x 24"H x 14"D
- Black PVC box with adjustable leg levelers
- Weathered Graphite Drawer Front & Louver Door
- Weathered Graphite finished end panels
- Includes handles

#### **Shelves**

1 adjustable shelf





outside the box



# a game-changer...

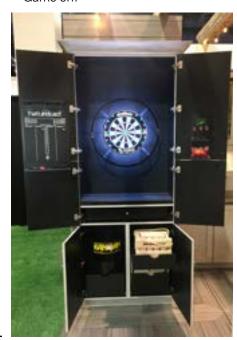
The Ultimate Outdoor Game Cabinet: Introduced at KBIS & HPBA 2019

NatureKast® Weatherproof Cabinetry transforms your backyard into an extension of the home. Our cabinets offer the functionality and allure of a high-end custom indoor kitchen, while withstanding any weather thrown at it. Now, we present The Ultimate Outdoor Game Cabinet series.

Tired of seeing the kids on their devices all the time? Put our latest cabinet outside and score a bulls-eye with your family and friends. Make your backyard THE place to hangout. At just over 8' tall, this first-of-its-kind cabinet is full of fun and games. Enjoy Darts, the addictive Mölkky, bone-crushing Kubb and Kan Jam, all aesthetically integrated so that each game is ready for hours of outdoor fun. If you have the space and want to expand the gaming experience – get its twin and add other action-packed lawn games like Croquet, Boules, Bocce ball plus others.

If you don't have the space for a tall games cabinet, our Ultimate Outdoor Dartboard Cabinet features the deluxe upper portion of the Ultimate Games Cabinet "A" and has been designed especially for dart enthusiasts.

#### Game on!







# the ultimate outdoor games cabinets

the ultimate outdoor games cabinet "a"





**GAMES INCLUDED** 

item-code

TUOGCA3694.5-16

## Design Considerations:

- This cabinet consists of
  - 2 36"H doors
  - 2 24"H doors
- 2 30"H doors
- The 2 upper doors are pinned together (can be single door in Contempo, Euro or Metro)
- 6 adjustable legs for increased support
- Upper section has a foam-lined cavity with dartboard, scoreboard, dart caddy, lighting ring, slide out tray with two sets of darts and dart accessories. Lower section has slide-outs purpose-built for Kan Jam, Mölkky and Kubb

#### Partitions:

 The lower section will have a centered interior partition the ultimate outdoor games cabinet "b"





**GAMES INCLUDED** 

item-code

TUOGCB3694.5-16

#### Design Considerations:

- This cabinet consists of
  - 2 36"H doors
  - 2 24"H doors
- 2 30"H doors
- The 2 upper doors are pinned together (can be single door in Contempo, Euro or Metro)
- 6 adjustable legs for increased support
- Upper section has a central open space with fixed shelf for Corn Hole Toss (bags and decks). Above this there is a centered partition with an adjustable shelf for Football, Baseball & Mitt, a fixed shelf for Washer Toss, a notched shelf for Croquet Sticks, a caddy for Croquet balls and pegs. Lower Section has convenient storage for Boules, Bocce and brackets for Luxury Horseshoe Set

#### Partitions:

The lower and upper sections will have a centered interior partitions

the ultimate outdoor dartboard cabinet



CTEM

**GAMES INCLUDED** 

item-code

TUODC3642-12

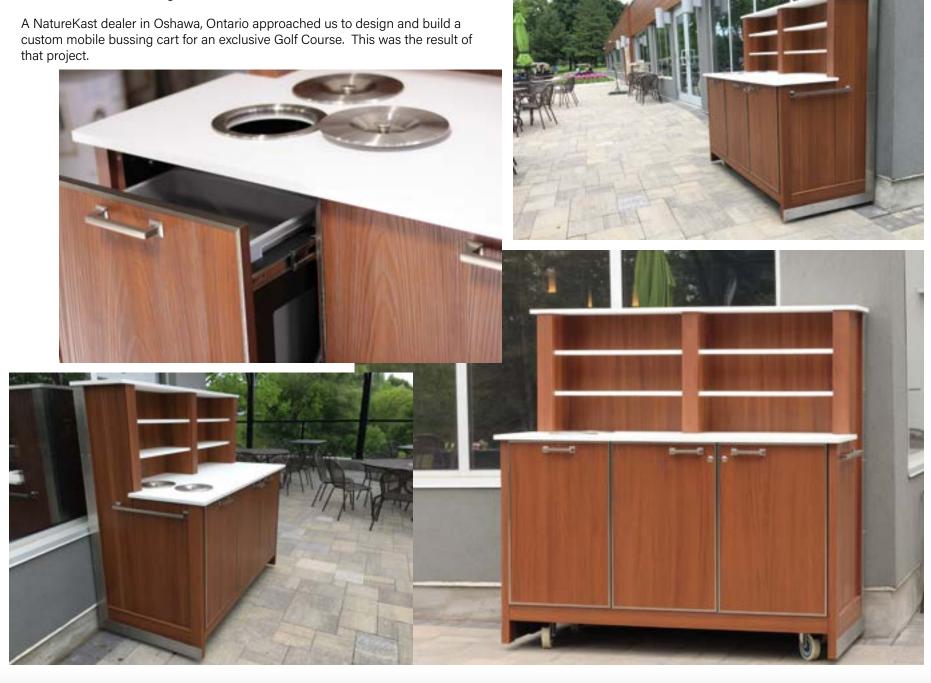
- This cabinet consists of
  - 2 18"H doors
  - 2 24"H doors
- The doors are pinned together or can be ordered as a single 42"H door in Contempo, Euro or Metro
- Has a foam-lined cavity with dartboard, scoreboard, dart caddy and lighting ring
- Slide out tray (with dividers) containing two sets of darts and dart accessories
- Cabinet is 12"D and has unfinished sides, top and bottom





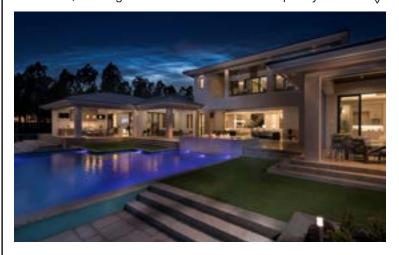
# an elegant solution

A Custom Mobile Bussing Cart



# blurring the lines between outdoors and indoors

In 2018 we were part of a joint project by National Association of > Home Builders (NAHB) & the International Builders Show (IBS). It featured an outdoor cooking area with two grills and two burner cabinets, needing an oversized custom contemporary hood

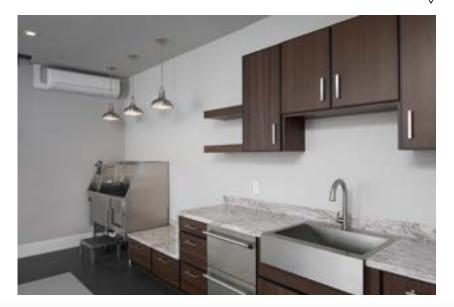


For most, the garage is just a room to store clutter (and possibly their car, if it fits). Claim yours back with our cabinetry





This design had ample elegant garage cabinetry along with a dog wash station making the washing and drying process significantly less messy



Pictures Jefferey A. Davis Photography



# a natural (r)evolution

We continue striving to perfect the art of outdoor living

Evo cooktops have been compatible with our cabinetry since we first heard about them.

This project was a revolutionary. We were approached by one of our dealers in California to design a cabinet specifically for the Evo cooktop. It featured an open shelf to store the sizable lid when not in use. This cabinet inspired four other cabinets that we have added to our catalog, each built around different aspects and features of the Evo. Each one addresses specific practical or aesthetic attributes. We love being pushed to solve these sorts of design challenges and how they inspire new products and keep moving us forward.







# custom TV cabinet hoods

# Simply sensational

More than just a glorified chimney, these custom hoods really make a statement. Hoods with built-in TV cabinets are a thing, so why not get in on this trend. Our wide range of panels and moldings make hoods like these possible. Guaranteed to evoke the wow factor!

